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**PATENT**

**Attorney Docket No. 18461.709**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

**UTILITY PATENT  
APPLICATION TRANSMITTAL LETTER**

Asst. Commissioner for Patents  
Box Patent Application  
Washington, D.C. 20231

Sir:

Enclosed for filing is an ☐ original patent application or, ☒ a continuation-in-part patent application by G. David Jang, for **Intravascular Stent**.

Also enclosed are:

- ☐ 28 sheet(s) of ☐ formal ☒ informal drawing(s);
- ☐ a claim for foreign priority under 35 U.S.C. §§ 119 and/or 365 in
- ☐ a separate document ☐ the declaration;
- ☐ a certified copy of the priority document;
- ☐ an Associate Power of Attorney;
- ☐ \_\_\_ verified statement(s) claiming small entity status;
- ☐ an Assignment document and form PTO-1595.

The declaration of the inventor(s) ☐ also is enclosed ☒ will follow.

The fee has been calculated as follows:

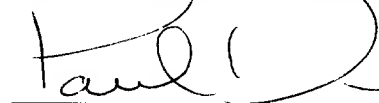
C L A I M S					
	NO. OF CLAIMS		EXTRA CLAIMS	RATE	FEE
Basic Application Fee					\$770.00
Total Claims	86	MINUS 20 =	66	\$22.00=	\$1452.00
Independent Claims	1	MINUS 3 =		\$80.00=	
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Respectfully submitted,

WILSON SONSINI GOODRICH & ROSATI

Date 4/25/97



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**Intravascular Stent**

Inventor: G. David Jang

**Cross-reference to Related Applications**

5           This application claims the benefit of Provisional Patent Application  
No. 60/017,484 filed April 26, 1996, the disclosure of which is incorporated by  
reference. This application is a continuation in part of U.S. Patent Application  
Serial No. \_\_\_\_\_, (Attorney Docket No. 17828.707), filed March 25,  
1997, entitled "Intravascular Stent", and a continuation in part of U.S. Patent  
10   Application Serial No. \_\_\_\_\_, (Attorney Docket No. 17828.708),  
filed March 25, 1997, entitled "Intravascular Stent", and a continuation in part  
of U.S. Patent Application Serial No. \_\_\_\_\_, (Attorney Docket No.  
17828.709), filed March 25, 1997, entitled "Intravascular Stent" and is related  
to U.S. Patent Application Serial No. \_\_\_\_\_, (Attorney Docket No.  
15   18461.708), filed April 25, 1997, entitled "Intravascular Stent" each having  
same named inventor G. David Jang and being incorporated by reference.

**BACKGROUND OF THE INVENTION**

**Field of the Invention:**

20           This invention relates to intravascular stents, and more particularly to an  
intravascular stent which provides easy introduction through tortuous sections  
of vessels.

**Description of the Related Art:**

25           Angioplasty, either coronary or general vascular, has advanced to  
become the most effective means for revascularization of stenosed vessels. In  
the early 1980's, angioplasty first became available for clinical practice in the  
coronary artery, and has since proven an effective alternative to conventional  
bypass graft surgery. Balloon catheter dependent angioplasty has consistently  
proven to be the most reliable and practical interventional procedure. Other

ancillary technologies such as laser based treatment, or directional or rotational  
arthrectomy, have proven to be either of limited effectiveness or dependent on  
balloon angioplasty for completion of the intended procedure. Restenosis  
following balloon-based angioplasty is the most serious drawback and is  
5 especially prevalent in the coronary artery system.

Many regimens have been designed to combat restenosis, with limited  
success, including laser based treatment and directional or rotational  
arthrectomy. Intravascular stenting, however, noticeably reduces the restenosis  
rate following angioplasty procedures. The procedure for intravascular stent  
10 placement typically involves pre-dilation of the target vessel using balloon  
angioplasty, followed by deployment of the stent, and expansion of the stent  
such that the dilated vessel walls are supported from the inside.

The intravascular stent functions as scaffolding for the lumen of a  
vessel. The scaffolding of the vessel walls by the stent serve to: (a) prevent  
15 elastic recoil of the dilated vessel wall, (b) eliminate residual stenosis of the  
vessel; a common occurrence in balloon angioplasty procedures, (c) maintain  
the diameter of the stented vessel segment slightly larger than the native  
unobstructed vessel segments proximal and distal the stented segment and (d)  
as indicated by the latest clinical data, lower the restenosis rate. Following an  
20 angioplasty procedure, the restenosis rate of stented vessels has proven  
significantly lower than for unstented or otherwise treated vessels; treatments  
include drug therapy and other methods mentioned previously.

Another benefit of vessel stenting is the potential reduction of  
emergency bypass surgery arising from angioplasty procedures. Stenting has  
25 proven to be effective in some cases for treating impending closure of a vessel  
during angioplasty. Stenting can also control and stabilize an unstable local  
intimal tear of a vessel caused by normal conduct during an angioplasty  
procedure. In some cases, an incomplete or less than optimal dilatation of a  
vessel lesion with balloon angioplasty can successfully be opened up with a  
30 stent implant.

Early in its development, the practice of stenting, especially in coronary arteries, had serious anticoagulation problems. However, anticoagulation techniques have since been developed and are becoming simpler and more effective. Better and easier to use regimens are continuously being introduced, including simple outpatient anticoagulation treatments, resulting in reduced hospital stays for stent patients.

An example of a conventional stent patent is US 5,102,417 (hereafter the Palmaz Patent). The stent described in the Palmaz Patent consists of a series of elongated tubular members having a plurality of slots disposed substantially parallel to the longitudinal axis of the tubular members. The tubular members are connected by at least one flexible connector member.

The unexpanded tubular members of the Palmaz Patent are overly rigid so that practical application is limited to short lengths. Even with implementation of the multilink design with flexible connector members connecting a series of tubular members, longer stents can not navigate tortuous blood vessels. Furthermore, the rigidity of the unexpanded stent increases the risk of damaging vessels during insertion. Foreshortening of the stent during insertion complicates accurate placement of the stent and reduces the area that can be covered by the expanded stent. There is, further, no method of programming the stent diameter along its longitudinal axis to achieve a tapered expanded stent, and no method of reenforcement of stent ends or other regions is provided for.

Another example of a conventional stent patent is WO 96/03092, the Brun patent. The stent described in the Brun patent is formed of a tube having a patterned shape, which has first and second meander patterns. The even and odd first meander patterns are 180 degrees out of phase, with the odd patterns occurring between every two even patterns. The second meander patterns run perpendicular to the first meander patterns, along the axis of the tube.

Adjacent first meander patterns are connected by second meander patterns to form a generally uniform distributed pattern. The symmetrical arrangement with first and second meander patterns having sharp right angled

bends allows for catching and snagging on the vessel wall during delivery. Furthermore, the large convolutions in the second meander pattern are not fully straightened out during expansion reducing rigidity and structural strength of the expanded stent. There is, further, no method of programming the stent diameter along its longitudinal axis to achieve a tapering stent design, and no method of reenforcement of stent ends or other regions is provided for.

These and other conventional stent designs suffer in varying degrees from a variety of drawbacks including: (a) inability to negotiate bends in vessels due to columnar rigidity of the unexpanded stent; (b) lack of structural strength, axio-lateral, of the unexpanded stent; (c) significant foreshortening of the stent during expansion; (d) limited stent length; (e) constant expanded stent diameter; (f) poor crimping characteristics; and (g) rough surface modulation of the unexpanded stent.

There is a need for a stent with sufficient longitudinal flexibility in the unexpanded state to allow for navigation through tortuous vessels. There is a further need for a stent that is structurally strong in the unexpanded state such that risk of damage or distortion during delivery is minimal. A further need exists for a stent that maintains substantially the same longitudinal length during expansion to allow greater coverage at the target site and simplify proper placement of the stent. Yet a further need exists for a stent design with sufficient longitudinal flexibility that long stents of up to 100 mm can be safely delivered through tortuous vessels. There is a need for a stent that is configured to expand to variable diameters along its length, such that a taper can be achieved in the expanded stent to match the natural taper of the target vessel. A need exists for a stent which, (i) can be crimped tightly on the expansion balloon while maintaining a low profile and flexibility, (ii) has a smooth surface modulation when crimped over a delivery balloon, to prevent catching and snagging of the stent on the vessel wall during delivery or (iii) with reenforcement rings on the ends or middle or both to keep the ends of the stent securely positioned against the vessel walls of the target blood vessel.

## SUMMARY OF THE INVENTION

Accordingly an object of the present invention is to provide a scaffold for an interior lumen of a vessel.

Another object of the invention is to provide a stent which prevents  
5 recoil of the vessel following angioplasty.

A further object of the invention is to provide a stent that maintains a larger vessel lumen compared to the results obtained only with balloon angioplasty.

Yet another object of the invention is to provide a stent that reduces  
10 foreshortening of a stent length when expanded.

Another object of the invention is to provide a stent with increased flexibility when delivered to a selected site in a vessel.

A further object of the invention is to provide a stent with a low profile when crimped over a delivery balloon of a stent assembly.

Yet a further object of the invention is to provide a stent with reduced  
15 tuliping of a stent frame.

Another object of the invention is to provide a chain mesh stent that reduces vessel "hang up" in a tortuous vessel or a vessel with curvature.

A further object of the invention is to provide a chain mesh stent that  
20 increases radial and axio-lateral strength of the expanded stent.

These and other objects of the invention are achieved in a stent in a non-expanded state. A first expansion strut pair includes a first expansion strut positioned adjacent to a second expansion strut and a joining strut couples the first and second expansion struts at a distal end of the first expansion strut pair.  
25 A plurality of the first expansion strut pair form a first expansion column.

A second expansion strut pair includes a first expansion strut positioned adjacent to a second expansion strut and a joining strut of the second expansion strut pair couples the first and second expansion struts at a proximal end of the second expansion strut pair. A plurality of the second expansion strut pair form  
30 a second expansion column.

A first connecting strut includes a first connecting strut proximal section, a first connecting strut distal section and a first connecting strut intermediate section. The first connecting strut proximal section is coupled to the distal end of the first expansion strut pair in the first expansion column and the first connecting strut distal section being coupled to the proximal end of the second expansion strut pair of the second expansion column. A plurality of the first connecting struts forms a first connecting strut column that couples the first expansion column to the second expansion column. A length of the first connecting strut proximal section is equal to a length of the first connecting strut distal section, and a length of the first connecting strut intermediate section is greater than the length of the first connecting strut proximal and distal sections.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

Fig. 1A is a side elevation view of the pre-expansion mode of an embodiment of the stent of the present invention;

Fig. 1B is a cross sectional view of an embodiment of the stent of the present invention;

Fig. 1C is a longitudinal cross sectional view of an embodiment of the stent of the present invention;

Fig. 2A is a scale drawing of the strut pattern of an embodiment of the stent of the present invention;

Fig. 2B is an expanded view of a section of the pattern of Figure 2A;

Fig. 3A is a schematic illustration of a pre-expansion mode of an embodiment of the stent of the present invention;

Fig. 3B is a schematic illustration of the post-expansion mode of an embodiment of the stent of the present invention;

Fig. 4A is a scale drawing including dimensions of an embodiment of the stent of the present invention;

Fig. 4B is an enlarged section of the scale drawing of Figure 4A;



Fig. 5 is a scale drawing of an embodiment of the stent of the present invention with a tapered diameter in its post-expansion mode;

Fig. 6A is a scale drawing of an embodiment of the stent of the present invention with reinforcement expansion columns;

Fig. 6B is a perspective view of the embodiment of Figure 6A;

Fig. 7A is a scale drawing of an embodiment of the stent of the present invention including relief notches at strut joints to increase flexibility of the joints;

Fig. 7B is an enlarged region of the embodiment of Figure 7A;

Fig. 7C is an enlarged view of a single connecting strut joining two expansion strut pairs in accordance with the embodiment of Figure 7A;

Fig. 8A is a side elevation view of an embodiment of the stent of the present invention;

Fig. 8B is a side elevation view of an embodiment of the stent of the present invention, shown as if the stent struts and space there between were transparent;

Fig. 8C is a scale drawing of an embodiment of the stent of the present invention;

Fig. 8D is a variation of the embodiment of the stent of Fig. 8C;

Fig. 8E is a perspective view of the embodiment of Figure 8D;

Fig. 8F is a drawing illustrating the post-expansion mode of the stent of the embodiment of Fig. 8D of the present invention;

Fig. 8G is an enlarged view of a single connecting strut joining two expansion strut pairs in accordance with an embodiment of the present invention;

Fig. 9A is a side elevation view of an embodiment of the stent of the present invention;

Fig. 9B is a perspective view of the embodiment of Fig. 9A;

Fig. 9C is a scale drawing of the embodiment of Fig. 9A;

Fig. 9D is an enlarged region of the drawing of Fig. 9C;

Fig. 9E is a scale drawing of an embodiment of the stent of the present invention;

Fig. 9F is a scale drawing of an embodiment of the stent of the present invention;

Fig. 9G is an enlarged view of a single connecting strut joining two expansion strut pairs in accordance with an embodiment of the present invention;

Fig. 10A is a drawing of an alternate geometry of connecting struts and joining struts in accord with the present invention;

Fig. 10B is a drawing of an alternate geometry of connecting struts and joining struts in accord with the present invention;

Fig. 10C is a drawing of an alternate geometry of connecting struts and joining struts in accord with the present invention;

Fig. 10D is a drawing of an alternate geometry of connecting struts and joining struts in accord with the present invention;

Fig. 10E is a drawing of an alternate geometry of connecting struts and joining struts in accord with the present invention;

Fig. 10F is a drawing of an alternate geometry of connecting struts and joining struts in accord with the present invention; and

Fig. 11 is a delivery balloon catheter, illustrating a method of deliver of a stent in accord with the present invention.

## DETAILED DESCRIPTION

A first embodiment of the present invention is shown in Figures 1A, 1B, 1C, 2A and 2B. Referring to Figure 1A, an elongate hollow tubular stent 10 in an unexpanded state is shown. A proximal end 12 and a distal end 14 define a longitudinal length 16 of stent 10. The longitudinal length 16 of the stent 10 can be as long as 100 mm or longer. A proximal opening 18 and a distal opening 20 connect to an inner lumen 22 of stent 10. Stent 10 can be a single piece, without any seams or welding joints or may include multiple pieces.

Stent 10 is constructed of two to fifty or more expansion columns or rings 24 connected together by interspersed connecting strut columns 26. The first column on the proximal end 12 and the last column on the distal end 14 of stent 10 are expansion columns 24.

Expansion columns 24 are formed from a series of expansion struts 28, and joining struts 30. Expansion struts 28 are thin elongate members arranged so that they extend at least in part in the direction of the longitudinal axis of stent 10. When an outward external force is applied to stent 10 from the inside by an expansion balloon or other means, expansion struts 28 are reoriented such that they extend in a more circumferential direction, i.e along the surface of cylindrical stent 10 and perpendicular to its longitudinal axis. Reorientation of expansion struts 28 causes stent 10 to have an expanded circumference and diameter. In Figure 1A, expansion struts 28 of unexpanded stent 10 are seen to extend substantially parallel to the longitudinal axis of stent 10.

Expansion struts 28 are joined together by joining struts 30 to form a plurality of expansion strut pairs 32. Expansion strut pairs have a closed end 34 and an open end 36. Additional joining struts 30 join together expansion struts 28 of adjacent expansion strut pairs 32, such that expansion struts 28 are joined alternately at their proximal and distal ends to adjacent expansion struts 28 to form expansion columns 24. Each expansion column 24 contains a plurality, typically eight to twenty, twenty to sixty, or larger of expansion struts 28. Expansion columns are preferably continuous unbroken ring structures extending around the circumference of the stent 10; however, broken structures in which individual struts or pieces of struts are removed from an otherwise continuous expansion column 24 can also be used.

Connecting struts 38 connect adjacent expansion columns 24 forming a series of interspersed connecting strut columns 26 each extending around the circumference of stent 10. Each connecting strut 38 joins a pair of expansion struts 28 in an expansion column 24 to an adjacent pair of expansion struts 28 in an adjacent expansion column 24. For stent 10 of Figure 1A, the ratio of expansion struts 28 in an expansion column 24 to connecting struts 38 in a

connecting strut column 26 is two to one; however, this ratio in general can be  $x$  to 1 where  $x$  is greater or less than two. Furthermore, since the stent 10 of Figure 1A begins with an expansion column 24 on the proximal end 12 and ends with an expansion column 24 on the distal end 14, if there are  $n$  expansion columns 24 with  $m$  expansion struts 28 per column, there will be  $m-1$  connecting strut columns 26, and  $n(m-1)/2$  connecting struts 38.

The reduced number of connecting struts 38 in each connecting strut column 26, as compared to expansion struts 28 in each expansion column 24, allows stent 10 to be longitudinally flexibility. Longitudinal flexibility can be further increased by using a narrow width connecting strut, providing additional flexibility and suppleness to the stent as it is navigated around turns in a natural blood vessel.

At least a portion of the open spaces between struts in stent 10 form asymmetrical cell spaces 40. A cell space or geometric cell is an empty region on the surface of stent 10, completely surrounded by one or a combination of stent struts, including expansion struts 28, connecting struts 38, or joining struts 30. Asymmetrical cell spaces 40 are cell spaces which have no geometrical symmetry i.e. no rotation, reflection, combination rotation and reflection or other symmetry. Asymmetrical cell spaces 40 have an asymmetrical geometric configuration.

Asymmetrical cell spaces 40 in Figure 1A are surrounded by a first expansion strut pair 32 in a first expansion column 24, a first connecting strut 38, a second expansion strut pair 32 in an adjacent expansion column 24, a first joining strut 30, a second connecting strut 38, and a second joining strut 30. Furthermore, expansion strut pairs 32 of asymmetrical cell space 40 may be circumferentially offset i.e. have longitudinal axes that are not collinear and have their open ends 36 facing each other. The space between two expansion struts of an expansion strut pair 32 is known as a loop slot 42.

Figure 1B shows inner lumen 22, radius 44 and stent wall 46 of stent 10. Stent wall 46 consists of stent struts including expansion struts 28, connecting struts 38 and joining struts 30.

Figure 1C shows, proximal end 12, distal end 14, longitudinal length 16, inner lumen 22, and stent wall 46 of stent 10. Inner lumen 22 is surrounded by stent wall 46 which forms the cylindrical surface of stent 10.

Referring now to Figures 2A and 2B, joining struts 30 of stent 10 are seen to extend at an angle to the expansion struts 28, forming a narrow angle 48 with one expansion strut 28 in an expansion strut pair 32 and a wide angle 50 with the other expansion strut 28 of an expansion strut pair 32. Narrow angle 48 is less than ninety degrees, while wide angle 50 is greater than ninety degrees. Joining struts 30 extend both longitudinally along the longitudinal axis of stent 10 and circumferentially, along the surface of the stent 10 perpendicular to its longitudinal axis.

Expansion strut spacing 52 between adjacent expansion struts 28 in a given expansion column 24 are uniform in stent 10 of Figures 2A and 2B; however, non-uniform spacings can also be used. Expansion strut spacings 52 can be varied, for example, spacings 52 between adjacent expansion struts 28 in an expansion column 24 can alternate between a narrow and a wide spacings. Additionally, spacings 52 in a single expansion column 24 can differ from other spacings 52 in other columns 24.

It is noted that varying expansion strut spacings 52 which form the loop slots 42 results in variable loop slot widths. Furthermore, the longitudinal axis of the loop slots 42 need not be collinear or even parallel with the longitudinal axis of loop slots 42 of an adjacent expansion column 24. Figures 2A and 2B show an arrangement of expansion struts 28 such that collinear, parallel adjacent loop slots 42 are formed, but non-collinear and non-parallel loop slots 42 can also be used.

Additionally the shape of loop slots 42 need not be the same among loop slots of a single or multiple expansion columns 24. The shape of loop slots 42 can be altered by changing the orientation or physical dimensions of the expansion struts 28 and/or joining struts 30 which connect expansion struts 28 of expansion strut pairs 32 defining the boundaries of loop slots 42.

Connecting struts 38 couple adjacent expansion columns 24, by connecting the distal end of an expansion strut pair in one expansion column 24 to the proximal end of an adjacent expansion strut pair 32 in a second expansion column 24. Connecting struts 38 of Figures 2A and 2B are formed from two linear sections, a first linear section 54 being joined at its distal end to a second linear section 56 at its proximal end to form a first slant angle 58.

The first linear section 54 of a connecting strut 38 is joined to expansion strut 28 at the point where joining strut 30 makes narrow angle 48 with expansion strut 28. First linear section 54 extends substantially collinear to joining strut 30 continuing the line of joining strut 30 into the space between expansion columns 24. The distal end of the first linear section 54 is joined to the proximal end of the second linear section 56 forming slant angle 58. Second linear section 56 extends substantially parallel to expansion struts 28 connecting at its distal end to joining strut 30 in an adjacent expansion column 24. The distal end of second linear section 56 attaches to expansion strut 28 at the point where joining strut 30 makes narrow angle 48 with expansion strut 28. Further, joining strut 30 can have a second slant angle with a width that can be the same or different from the width of the first slant angle.

Figures 2A and 2B show connecting struts 38 and joining struts 30 slanted relative to the longitudinal axis of stent 10, with the circumferential direction of the slanted struts alternating from column to adjacent column. Circumferential direction refers to the handedness with which the slanted struts wind about the surface of the stent 10. The circumferential direction of the slant of connecting strut first linear sections 54 in a connecting strut column 26 is opposite the circumferential direction of the slant of connecting strut first linear sections 54 in an adjacent connecting strut column 26. Similarly, the circumferential direction of the slant of joining struts 30 in an expansion column 24 is opposite the circumferential direction of the slant of joining struts 30 in an adjacent expansion column 24. Alternating circumferential slant directions of connecting struts 38 and joining struts 30 prevents axial warping

of stent 10 during deliver and expansion. Other non-alternating slant direction patterns can also be used for connecting struts 38 or joining struts 30 or both.

Figure 3A and 3B show a schematic illustration of a stent design according to the present invention in an unexpanded and expanded state respectively. The design is depicted as a flat projection, as if stent 10 were cut lengthwise parallel to its longitudinal axis and flattened out. The connecting struts 38 consist of first and second linear sections 54 and 56 forming slant angle 58 at pivot point 60. An asymmetrical cell space 40 is formed by expansion strut pairs 32, connecting struts 38 and joining struts 30. Multiple interlocking asymmetrical cell spaces 40 make up the design pattern.

As the stent is expanded, see Figure 3B, the expansion strut pairs 32 spread apart at their open ends 36, shortening the length of expansion struts 28 along the longitudinal axis of the cylindrical stent. The longitudinal shortening of expansion struts 28 during expansion is countered by the longitudinal lengthening of connecting struts 38. The widening of slant angle 58 during expansion straightens connecting struts 38 and lengthens the distance between the coupled expansion strut pairs 32. The widening of the slant angle of connecting struts 38 substantially compensates for the longitudinal shortening of expansion struts 28. Thus, the stent has substantially constant unexpanded and expanded longitudinal lengths.

When the stent is expanded, each expansion column 24 becomes circumferentially stretched, enlarging the space between struts. The interlinking of expansion columns 24 by connecting struts 38 that have been straightened through the expansion process gives the stent 10 a high radial support strength. The entire stent 10 when expanded is unitized into a continuous chain mesh of stretched expansion columns 24 and connecting strut columns 26 forming an asymmetrical interlocking cell geometry which resists collapse both axially and radially. When the stent is expanded it has increased rigidity and fatigue tolerance.

In addition, efficient bending and straightening of connecting struts 38 at pivot points 60 allows increased longitudinal flexibility of the stent. For the

stent to bend longitudinally, at least some of connecting struts 38 are forced to bend in their tangent plane. The tangent plane of a specific connecting strut 38 refers to the plane substantially tangent to the cylindrical surface of the stent at that connecting strut 38. The width of connecting struts 38 can be twice as wide as a thickness. Preferably, a one-to-one ratio is preferred. However, pivot points 60 in connecting struts 38 provide connecting struts 38 a flexible joint about which to more easily bend increasing longitudinal flexibility of the stent.

Referring to Figures 4A and 4B, a variation of the first embodiment of stent 10 of the present invention is shown. In this variation, stent 10 has a length 16 of 33.25 mm and an uncrimped and unexpanded circumference 88 of 5.26 mm. Fifteen expansion columns 24 are interspersed with connecting strut columns 26. Each expansion column 24 consists of twelve expansion struts 28 joined alternately at their proximal and distal ends by joining struts 30 forming six expansion strut pairs 32. Expansion struts 28 are aligned parallel to the longitudinal axis of cylindrical stent 10. Joining struts 30 form a narrow angle 48 and a wide angle 50 with the respective expansion struts 28 of expansion strut pairs 32. Adjacent expansion columns 24 employ alternating circumferential slant directions of joining struts 30.

In this variation of the first embodiment, expansion strut width 62 is .20 mm, expansion strut length 64 is 1.51 mm, and connecting strut width 66 is .13 mm. Distance 68 from the outer edge of a first expansion strut 28 to the outer edge of a second adjacent expansion strut 28 in the same expansion column 24 is .64 mm, leaving a loop slot width 70 of .24 mm.

In this variation of the first embodiment, connecting struts 38 consist of a slanted first linear section 54 joined to a second linear section 56 at a slant angle 58. First linear section 54 is slightly longer than second linear section 56 and is attached at its proximal end to an expansion strut 28 in an expansion column 24. The attachment of the proximal end of first linear section 54 to expansion strut 28 is at the point where joining strut 30 makes narrow angle 48 with expansion strut 28. First linear section 54 extends substantially collinear to joining strut 30 attaching at its distal end to the proximal end of second



linear section 56 to form slant angle 58. Second linear section 56 extends substantially collinear to expansion struts 28, attaching at its distal end to an expansion strut 28 in an adjacent expansion column 24. The attachment occurs at the point where expansion strut 28 forms narrow angle 48 with joining strut 30. Joining struts 30 and connecting strut first linear sections 54 slant in alternating circumferential directions from column to adjacent column.

The joining of connecting struts 38 and expansion struts 28 at the point where narrow angle 48 is formed aids smooth delivery of stent 10 by streamlining the surface of the unexpanded stent and minimizing possible catching points. Bare delivery of stent 10 to the target lesion in a vessel will thus result in minimal snagging or catching as it is navigated through turns and curvatures in the vessel. Stent 10 behaves like a flexible, tubular sled as it is moved forward or backward in the vessel on the delivery catheter, sliding through tortuous vessels and over irregular bumps caused by atherosclerotic plaques inside the vessel lumen.

When fully expanded Stent 10 of Figures 4A and 4B has an internal diameter of up to 5.0 mm, while maintaining an acceptable radial strength and fatigue tolerance. The crimped stent outer diameter can be as small as 1.0 mm or less depending on the condition of the underlying delivery balloon profile; A small crimped outer diameter is especially important if stent delivery is to be attempted without predilation of the target site. When the stent is optimally crimped over the delivery balloon, the surface of the crimped stent is smooth allowing for no snagging of the stent struts during either forward or backward movement through a vessel.

Figure 5 shows a second embodiment of the present invention in which the stent 10 in its expanded form has a gradual taper from proximal end 12 to distal end 14. The shaded segments 72, 74, 76, 78, 80, 82 and 84 of expansion struts 28 represent regions of expansion struts 28 to be removed. Removal of the shaded segments 72, 74, 76, 78, 80, 82 and 84 provides stent 10 with a gradual taper when expanded with distal end 14 having a smaller expanded diameter than proximal end 12. The degree of shortening of the expanded



Using a tapered balloon to expand a non-tapered stent will also achieve a tapered expanded stent; however, since no metal is removed from the stent, the stent is tapered as a result of incomplete expansion. The stent will therefore have increased metal fraction at the tapered end resulting in increased risk of acute thrombosis. Metal fraction is the proportion of the surface of the expanded stent covered by the stent strut material. Shortening the expansion struts as shown in Figure 5 allows for a tapered expanded stent with substantially constant metal fraction along its length.

A third embodiment of the present invention shown in Figures 6A and 6B has multiple reenforcement expansion columns 86 placed along the length of the stent 10. The Reenforcement columns 86 are placed along the stent length to provide additional localized radial strength and rigidity to stent 10. Additional strength and rigidity are especially important at the ends of the stent to prevent deformation of the stent both during delivery and after placement. During delivery the stent ends can catch on the vessel wall possibly deforming the unexpanded stent and altering its expansion characteristics. After the stent has been placed it is important that the stent ends are rigid so that they set firmly against the vessel wall; otherwise, during a subsequent catheter procedure, the catheter or guidewire can catch on the stent ends pulling the stent away from the vessel wall and possibly damaging and/or blocking the vessel.

The specific variation of the third embodiment of stent 10 depicted in Figures 6A and 6B has a length 16 of 20.70 mm and an uncrimped and unexpanded circumference 88 of 5.26 mm. The stent 10 consists of six expansion columns 24 and three reenforcement expansion columns 86, each consisting respectively of twelve expansion struts 28 or reenforcement expansion struts 90. The reenforcement expansion columns 86 are positioned one at either end, and one along the length of the stent 10.

The expansion strut width 62 is .15 mm, reenforcement expansion strut width 92 is .20 mm, and the connecting strut width 66 is .10 mm. The narrow angle 48 formed by joining strut 30 and expansion strut 28 is 75 degrees, and

the narrow angle 94 formed by reenforcement joining strut 96 and reenforcement expansion strut 90 is 60 degrees.

Other arrangements of reinforcement expansion columns 86, such as providing reinforcement expansion columns 86 only on the ends of the stent, only on one end, or at multiple locations throughout the length of the stent can also be used and fall within the scope of the present invention. A taper can also be programmed into the reinforced stent 10 by shortening expansion struts 28 and reinforcement expansion struts 90 in appropriate expansion columns 24 and 86.

A fourth embodiment of the present invention, shown in the Figures 7A, 7B and 7C, is similar to the third embodiment but has the added feature of relief notches 98 and 100. A relief notch is a notch where metal has been removed from a strut, usually at a joint where multiple struts are connected. Relief notches increase flexibility of a strut or joint by creating a thinned, narrow region along the strut or joint. Relief notch 98 is formed at the joint formed between first linear section 54 of connecting strut 38 and expansion strut 28. Relief notch 100 is formed at the joint between second linear section 56 of connecting strut 38 and expansion strut 28. The positioning of the relief notches gives added flexibility to the unexpanded stent and prevents warping at the joints when the stent is expanded. This results in a smooth surface modulation to the expanded stent frame. Relief notches can be placed at other joints and can be included in any of the previously mentioned embodiments.

Figures 8A and 8B show a side elevation view of a variation of the fifth embodiment of the stent of the present invention. In this embodiment a four piece slanted connecting strut 38 is used to couple the corner of an expansion strut pair 32 in one expansion column 24 to the joining strut 30 of a circumferentially offset expansion strut pair 32 in an adjacent expansion column 24. The expansion struts 28, joining struts 30, expansion columns 24, reinforcement expansion struts 90, reinforcement joining struts 96, and reinforcement expansion columns 86 are substantially similar to the fourth embodiment of Figure 6A. Connecting struts 38 in connecting strut columns

26, however, have an altered geometry and connectivity, described in more detail below.

Figure 8A shows only the stent struts on the front half of the stent surface. The stent struts on the rear half of the stent surface are not shown. The stent appears as it would if the stent struts and space there between were opaque. Figure 8B shows all stent struts from both the front and rear halves. The stent appears as it would if the stent struts and the space there between were transparent.

A first variation of a fifth embodiment of the present invention, shown in Figure 8C consists of a stent 10 with twelve expansion columns 24, four reinforcement expansion columns 86, and fifteen connecting strut columns 26. In this variation, the stent 10 has a length 16 of 31.96 mm, and an unexpanded circumference 88 of 5.26 mm.

Connecting struts 38 shown in an enlarged view in Figure 8G are made up of four linear sections, a proximal end section 162, first and second intermediate sections 164 and 166 respectively and a distal end section 168 forming three slant angles 170, 172 and 174. The proximal end of proximal section 162 is attached to a corner 176 of an expansion strut pair 32 of an expansion column 24. Corner 176 is formed where joining strut 30 makes narrow angle 48 with expansion strut 28. A second corner 178 of expansion strut 32 is formed where joining strut 30 makes wide angle 50 with expansion strut 28. Corners 176 and 178 can have an angular shape formed by joining linear expansion struts 28 and joining struts 30, or preferably corners 176 and 178 are rounded to remove sharp edges and provide increased flexibility. Additionally rounded corners provide stent 10 with greater expandability and reduce stress in the stent strut material at the corners in the expanded stent.

Proximal end section 162 of connecting strut 38 extends from corner 176 and is attached at its distal end to first intermediate section 164 forming slant angle 170. First intermediate section 164 extends from proximal end section 162 such that first intermediate section 164 is parallel to expansion

struts 28 and is connected at its distal end to the proximal end of second intermediate section 166 forming slant angle 172.

Second intermediate section 166 extends in a slanted orientation relative to the longitudinal axis of stent 10, extending both longitudinally along and circumferentially about stent 10. Preferably, second intermediate section 166 is parallel to joining strut 30 of the circumferentially offset expansion strut pair 32 in adjacent expansion column 24.

Second intermediate section 166 attaches at its distal end to the proximal end of distal end section 168 forming slant angle 174. Distal end section 168 extends from second intermediate section 166 attaching at its distal end to joining strut 30 of circumferentially offset expansion strut pair 32 of adjacent expansion column 24. The attachment is at a point intermediate corners 176 and 178, where joining strut 30 forms narrow angle 48 and wide angle 50 respectively with expansion struts 28.

The connection point of distal end section 168 to joining strut 30 is closer to corner 176 than corner 178. Preferably the connection point is one to two or more expansion strut widths from corner 176. Offsetting the connection point of distal end section 168 to joining strut 30 from corner 176 to a point intermediate corner 176 and corner 178 reduces warping of the expanded stent 10, resulting in a smooth surface modulation and reduced risk of thrombosis. Additionally, this design provides a longer total straightened length of connecting strut 38, which further reduces foreshortening of stent 10 during expansion.

A second variation of a fifth embodiment of the present invention, shown in an unexpanded form in Figures 8D, 8E and in an expanded form in Figure 8F consists of a stent 10 with six expansion columns 24, two reenforcement expansion columns 86, and seven connecting strut columns 26. In this variation, the stent 10 has a length 16 of 15.04 mm, and an unexpanded circumference 88 of 5.26 mm. The stent design 10 is substantially similar to the design of the first variation of the fifth embodiment of Figure 8C with a

reduced number of expansion columns, reinforcement expansion columns, and connecting strut columns.

Figure 8F illustrates a portion of the expanded stent 10 of the second variation of the fifth embodiment. After expansion of stent 10 by balloon or other means, the expansion struts 28 are spread apart circumferentially, increasing the separation at the open end 36 of expansion strut pairs 32 resulting in an increase in the circumference of the stent 10. The spreading of the expansion struts 28 causes a longitudinal shortening of the expansion columns 24, which is compensated by a straightening of the connecting struts 38. During the expansion process, the slant angles 170, 172 and 174 widen straightening the connection struts 38, and causing an increase in the separation distance between adjacent expansion columns 24. The asymmetrical interlocking cell geometry of the expanded stent is illustrated in Figure 8F.

Figures 9A, 9B, 9C, 9D, 9E, 9F and 9G illustrate a sixth embodiment of the stent of the present invention. In this embodiment a three piece slanted connecting strut 38 is used to couple the joining strut 30 of an expansion strut pair 32 in one expansion column 24 to the joining strut 30 of a circumferentially offset expansion strut pair 32 in an adjacent expansion column 24. The joints between segments of connecting strut 38 are curved forming a smooth rounded shape. The expansion struts 28, joining struts 30, expansion columns 24, reinforcement expansion struts 90, reinforcement joining struts 96, and reinforcement expansion columns 86 are substantially similar to the fourth embodiment of Figure 8A. Connecting struts 38 in connecting strut columns 26, however, have an altered geometry and connectivity, described in more detail below.

A first variation of a sixth embodiment of the present invention, shown in Figure 9A, 9B and 9C consists of a stent 10 with eight expansion columns 24, three reinforcement expansion columns 86, and ten connecting strut columns 26. In this variation, the stent 10 has a length 16 of 20.32 mm.

Relief notches 204 are utilized at the joints between reinforcement expansion struts 90 and reinforcement joining struts 96 in the reinforcement

expansion columns 86 at the stent proximal end 12 and distal end 14. Relief notches 204 reduce the width of the joints between reenforcement expansion struts 90 and reenforcement joining struts 96, which reduces stress in the metal at the joints during and after expansion of the stent. Relief notches 204 are particularly important at the stent ends since the stent ends are especially susceptible to warping during and after expansion. Preferably relief notches 204 reduce the joint widths, such that the joint widths are substantially the same as the thickness of stent wall 46 (see Figures 1B and 1C).

Connecting struts 38 shown in an enlarged view in Figure 9D are made up of three linear sections, a proximal end section 194, an intermediate section 196 and a distal end section 198 forming two slant angles 200, 202. The connecting struts 38 have wide radii of curvature at the joints between connecting strut sections 194, 196 and 198. The shape of connecting strut 38 is thus curved or wavy rather than jagged and angular. The slant angles 200 and 202 are defined by linearly extrapolating proximal end section 194, intermediate section 196 and distal end section 198, as shown by the dotted lines in Figure 9D.

Figure 9E shows a variation of the connecting strut design of the sixth embodiment of the present invention. The connecting strut 38 of Figure 9E has smaller radii of curvature at the joints between proximal end section 194, intermediate section 196 and distal end section 198. Connecting strut 38 of Figure 9E is thus more jagged and angular than that of Figure 9D.

Referring to the connecting struts 38 of Figure 9D and 9E, the proximal end of proximal section 194 is attached to joining strut 30 of expansion strut pair 32 intermediate corners 176 and 178. Proximal end section 194 of connecting strut 38 extends from joining strut 30 and is attached at its distal end to intermediate section 196 forming slant angle 200. Intermediate section 196 extends from proximal end section 194 in a slanted orientation relative to the longitudinal axis of stent 10, extending both longitudinally along and circumferentially about stent 10. Intermediate section 196 is preferably parallel to joining struts 30 of coupled expansion strut pairs 32.



Intermediate section 196 is connected at its distal end to the proximal end of distal end section 198 forming slant angle 202. Distal end section 198 extends from second intermediate section 196 attaching at its distal end to joining strut 30 of circumferentially offset expansion strut pair 32 of adjacent expansion column 24. The attachment is at a point intermediate corners 176 and 178, where joining strut 30 forms narrow angle 48 and wide angle 50 respectively with expansion struts 28.

The connection point of proximal end section 194 and distal end section 198 to joining struts 30 is closer to corner 176 than corner 178. Preferably the connection point is one to two or more expansion strut widths from corner 176. Offsetting the connection point of distal end section 198 to joining strut 30 from corner 176 to a point intermediate corner 176 and corner 178 reduces warping of the expanded stent 10, resulting in a smooth surface modulation and reduced risk of thrombosis. Additionally, this design provides a longer total straightened length of connecting strut 38, which further reduces foreshortening of stent 10 during expansion.

The connecting strut 38 of the sixth embodiment has one hundred and eighty degree rotational symmetry about its center. The symmetry of the connecting strut 38 does not, however, result in a symmetrical cell space as the width of loop slots 42 connected in each cell space are different. Adjacent loop slots 42 in each expansion column have alternating narrow and wide widths, preserving the asymmetry of the cell spaces. Introduction of one or many symmetrical cell spaces can be achieved in this design e.g. by providing uniform loop slot width to loop slots in adjacent expansion columns 24 contained in the same cell space. Additionally completely non-uniform cell space patterns utilizing symmetric or asymmetric cell spaces can be achieved e.g. by providing non-uniform variations in the widths of loop slots 42.

A second variation of a sixth embodiment of the present invention, shown in an unexpanded form in Figures 9F consists of a stent 10 with six expansion columns 24, three reenforcement expansion columns 86, and eight connecting strut columns 26. In this variation, the stent 10 has a length 16 of

16.00 mm, and an unexpanded circumference 88 of 5.26 mm. The stent design 10 is substantially similar to the design of the first variation of the sixth embodiment of Figures 9A, 9B and 9C with a reduced number of expansion columns 24 and connecting strut columns 26.

A third variation of a sixth embodiment of the present invention, shown in an unexpanded form in Figures 9F consists of a stent 10 with twelve expansion columns 24, four reenforcement expansion columns 86, and fifteen connecting strut columns 26. In this variation, the stent 10 has a length 16 of 30.01 mm, and an unexpanded circumference 88 of 5.26 mm. The stent design 10 is substantially similar to the design of the first variation of the sixth embodiment of Figures 9A, 9B and 9C with an increased number of expansion columns 24 reenforcement expansion columns 86 and connecting strut columns 26.

Figures 10A, 10B, 10C, 10D, 10E and 10F illustrate some examples of alternate connecting strut designs which can be used in any of the previously discussed embodiments. Figure 10A shows a rounded loop connecting strut 38 which joins two circumferentially offset expansion strut pairs 32 in adjacent expansion columns. Expansion struts 28 in each expansion strut pair 32 are joined by a joining strut 30. Joining struts 30 are slanted such as to form a narrow angle 48 and a wide angle 50 with the expansion struts 28 they connect. The rounded loop connecting strut 38 connects expansion struts 28 at the point where narrow angle 48 is formed between expansion struts 28 and joining struts 30. The slopes of the rounded connecting strut 38 at its proximal end 102 and distal end 104 substantially match the slopes of the joining struts 30 connecting the pairs of expansion struts 28. The rounded loop connecting strut 38 thus blends smoothly into the joining struts 30. Additionally the rounded loop connecting strut 38 has a first radius of curvature 106 and a second radius of curvature 108.

In the design of Figure 10B a rounded loop connecting strut 38 joins two circumferentially offset expansion strut pairs 32 in adjacent expansion columns. Expansion struts 28 in each expansion strut pair 32 are joined by a

joining strut 30. Joining struts 30 are at right angles to the expansion struts 28 they connect. The rounded loop connecting strut 38 connects to expansion struts 28 at the same point as joining struts 30. The rounded connecting strut 38 has a first radius of curvature 106 and a second radius of curvature 108 such that it connects circumferentially offset expansion strut pairs 32.

In the design of Figure 10C connecting strut 38 joins two circumferentially offset expansion strut pairs 32 in adjacent expansion columns. Expansion struts 28 in each expansion strut pair 32 are joined by a joining strut 30. Joining struts 30 are slanted such as to form a narrow angle 48 and a wide angle 50 with the expansion struts 28 they connect. The connecting strut 38 connects expansion struts 28 at the point where narrow angle 48 is formed between expansion strut 28 and joining strut 30.

The connecting strut 38 is made up of three linear sections 110, 112, and 114 forming two slant angles 116 and 118. The proximal end of section 110 is attached to expansion strut 28 at the point where joining strut 30 forms narrow angle 48 with expansion strut 28. Section 110 extends substantially collinear to joining strut 30 and is attached at its distal end to intermediate section 112 forming slant angle 116. Intermediate section 112 extends at an angle to section 110 such that intermediate section 112 is substantially parallel to expansion struts 28 and is connected at its distal end to the proximal end of distal section 114 forming slant angle 118. Distal section 114 extends at an angle such that it is substantially collinear to joining strut 30 of the adjacent expansion strut pair 32. Distal section 114 attaches at its distal end to expansion strut 28 of the adjacent expansion strut pair 32, at the point where joining strut 30 forms narrow angle 48 with expansion strut 28.

In the design of Figures 10D and 10E a connecting strut 38 joins two circumferentially offset expansion strut pairs 32 in adjacent expansion columns. Expansion struts 28 in each expansion strut pair 32 are joined by a joining strut 30. Joining struts 30 are at right angles to the expansion struts 28 they connect. The connecting strut 38 connects to expansion struts 28 at the same point as joining struts 30.



at its distal end to the proximal end of distal end section 186 forming slant angle 192. Distal end section 186 extends in a slightly sloping orientation relative to expansion struts 28, attaching to corner 176 of expansion strut pair 32 where joining strut 30 forms narrow angle 48 with expansion strut 28. Relief notches 206 are formed at the joint between distal end segment 186 of connecting strut 38 and corner 176 of expansion strut pair 32 to increase flexibility of the unexpanded stent and prevent warping when the stent is expanded.

One skilled in the art will recognize that there are many possible arrangements of connecting struts and joining struts consistent with the present invention; the above examples are not intended to be an exhaustive list. In particular, it is noted that (a) connecting strut sections need not be linear but may contain one or many radii of curvature, (b) connecting strut sections may each have a different longitudinal axis, (c) the joint between connecting strut sections need not be jagged or sharp, but rather can be smooth containing one or multiple radii of curvature, and (d) relief notches may be present at any of the strut joints.

The stent of the present invention is ideally suited for application in coronary vessels although versatility in the stent design allows for applications in non-coronary vessels, the aorta, and nonvascular tubular body organs.

Typical coronary vascular stents have expanded diameters that range from 2.5 to 5.0 mm. However, a stent with high radial strength and fatigue tolerance that expands to a 5.0 mm diameter may have unacceptably high stent metal fraction when used in smaller diameter vessels. If the stent metal fraction is high, the chances of acute thrombosis and restenosis potential will increase. Even with the same metal fraction a smaller caliber vessel is more likely than a larger one to have a high rate of thrombosis. It is, therefore, preferred to have at least two different categories of stents for coronary application, for example, small vessels stents for use in vessels with diameters from 2.5 mm to 3.0 mm, and large vessel stents for use in vessels with diameters from 3.0 mm to 5.0

mm. Thus, both small vessels and large vessels when treated with the appropriate sized stent will contain stents of similar idealized metal fraction.

The stent of the present invention can be made using a CAM-driven laser cutting system to cut the stent pattern from a stainless steel tube. The rough-cut stent is preferably electro-polished to remove surface imperfections and sharp edges. Other methods of fabricating the stent can also be used such as EDM, photo-electric etching technology, or other methods. Any suitable material can be used for the stent including other metals and polymers so long as they provide the essential structural strength, flexibility, biocompatibility and expandability.

The stent is typically at least partially plated with a radiopaque metal, such as gold, platinum, tantalum or other suitable metal. It is preferred to plate only both ends of the stent by localized plating; however, the entire stent or other regions can also be plated. When plating both ends, one to three or more expansion columns on each end of the stent are plated to mark the ends of the stent so they can be identified under fluoroscopy during the stenting procedure. By plating the stent only at the ends, interference of the radiopaque plating material with performance characteristics or surface modulation of the stent frame is minimized. Additionally the amount of plating material required is reduced, lowering the material cost of the stent.

After plating, the stent is cleaned, typically with detergent, saline and ultrasonic means that are well-known in the art. The stents are then inspected for quality control, assembled with the delivery balloon catheter, and properly packaged, labeled, and sterilized.

Stent 10 can be marketed as stand alone or as a pre-mounted delivery balloon catheter assembly as shown in Figure 11. Referring to Figure 11, the stent 10 is crimped over a folded balloon 146 at the distal end 148 of a delivery balloon catheter assembly 150. The assembly 150 includes a proximal end adapter 152, a catheter shaft 154, a balloon channel 156, a guidewire channel 158, a balloon 146, and a guidewire 160. Balloon 146 can be tapered, curved, or both tapered and curved from a proximal end to a distal end in the expanded

state. Additionally stent 10 can be non-tapered or tapered in the expanded state.

Typically the guidewire 160 is inserted into the vein or artery and advanced to the target site. The catheter shaft 154 is then forwarded over the guidewire 160 to position the stent 10 and balloon 146 into position at the target site. Once in position the balloon 146 is inflated through the balloon channel 156 to expand the stent 10 from a crimped to an expanded state. In the expanded state, the stent 10 provides the desired scaffolding support to the vessel. Once the stent 10 has been expanded, the balloon 146 is deflated and the catheter shaft 154, balloon 146, and guidewire 160 are withdrawn from the patient.

The stent of the present invention can be made as short as less than 10 mm in length or as long as 100 mm or more. If long stents are to be used, however, matching length or preferably slightly longer delivery catheter balloons will typically be needed to expand the stents into their deployed positions. Long stents, depending on the target vessel, may require curved long balloons, tapered long balloons or curved and tapered long balloons for deployment. Curved and/or tapered balloons which match the natural curve and taper of a blood vessel reduce stress on the blood vessel during and after stent deployment. This is especially important in many coronary applications which involve stenting in curved and tapered coronary vessels. The use of such curved and/or tapered balloons is within the scope of the present invention.

The foregoing description of a preferred embodiment of the invention has been presented for purposes of illustration and description. It is not intended to be exhaustive or to limit the invention to the precise forms disclosed. Obviously, many modifications and variations will be apparent to practitioners skilled in this art. It is intended that the scope of the invention be defined by the following claims and their equivalents.

What is claimed is:

## CLAIMS

1           1.       A stent in a non-expanded state, comprising:  
2           a first expansion strut pair including a first expansion strut positioned  
3       adjacent to a second expansion strut and a joining strut of the first expansion  
4       strut pair that couples the first and second expansion struts at a distal end of the  
5       first expansion strut pair, a plurality of the first expansion strut pair forming a  
6       first expansion column;  
7           a second expansion strut pair including a first expansion strut positioned  
8       adjacent to a second expansion strut and a joining strut of the second  
9       expansion strut pair that couples the first and second expansion struts of the  
10      second expansion strut pair at a proximal end of the second expansion strut  
11      pair, a plurality of the second expansion strut pair forming a second expansion  
12      column;  
13          a first connecting strut including a first connecting strut proximal  
14      section, a first connecting strut distal section and a first connecting strut  
15      intermediate section, the first connecting strut proximal section being coupled  
16      to the distal end of the first expansion strut pair in the first expansion column  
17      and the first connecting strut distal section being coupled to the proximal end of  
18      the second expansion strut pair of the second expansion column, a plurality of  
19      the first connecting strut forming a first connecting strut column that couples  
20      the first expansion column to the second expansion column, wherein a length of  
21      the first connecting strut proximal section is equal to a length of the first  
22      connecting strut distal section, and a length of the first connecting strut  
23      intermediate section is greater than the length of the first connecting strut  
24      proximal and distal sections.

1           2.       The stent of claim 1, wherein the first expansion strut of the first  
2       expansion strut pair in the first expansion column has a longitudinal axis offset  
3       from a longitudinal axis of the first expansion strut of the second expansion  
4       strut pair in the second expansion column.



3. The stent of claim 1, wherein a spacing distance between the first expansion column strut pair and an adjacent first expansion column strut pair in the first expansion column are the same.

4. The stent of claim 1, wherein a spacing distance between the second column expansion strut pair and an adjacent second column expansion strut pair in the second expansion column are different.

5. The stent of claim 1, wherein a spacing distance between the first expansion column strut pair and an adjacent first expansion column strut pair in the first expansion column, and a spacing distance between the second column expansion strut pair and an adjacent second column expansion strut pair in the second expansion column are the same.

6. The stent of claim 1, wherein a spacing distance between the first expansion column strut pair and an adjacent first expansion column strut pair in the first expansion column, and a spacing distance between the second column expansion strut pair and an adjacent second column expansion strut pair in the second expansion column are different.

7. The stent of claim 1, wherein a first radius of curvature is formed where the first connecting strut proximal section is coupled to the first connecting strut intermediate section.

8. The stent of claim 1, wherein a second radius of curvature is formed where the first connecting strut distal section is coupled to the first connecting strut intermediate section.

9. The stent of claim 1, wherein a first radius of curvature is formed where the first connecting strut proximal section is coupled to the first connecting strut intermediate section and a second radius of curvature is formed

4 where the first connecting strut distal section is coupled to the first connecting  
5 strut intermediate section.

1 10. The stent of claim 1, wherein a first slant angle is formed where  
2 the first connecting strut proximal section is coupled to the first connecting  
3 strut intermediate section.

1 11. The stent of claim 1, wherein a second slant angle is formed  
2 where the first connecting strut distal section is coupled to the first connecting  
3 strut intermediate section.

1 12. The stent of claim 1, wherein a first slant angle is formed where  
2 the first connecting strut proximal section is coupled to the first connecting  
3 strut intermediate section and a second slant angle is formed where the first  
4 connecting strut distal section is coupled to the first connecting strut  
5 intermediate section.

1 13. The stent of claim 1, wherein the stent further includes a  
2 radiopaque marker.

1 14. The stent of claim 1, wherein the stent includes an electroplated  
2 material for radiopaque observation under fluoroscopy.

1 15. The stent of claim 1, wherein a proximal end and a distal end of  
2 the stent are at least partially radiopaque electroplated.

1 16. The stent of claim 1, wherein a ratio of a number of expansion  
2 struts in an expansion strut column to a number of connecting struts in a  
3 connecting strut column is 2 to 1.

1           17.     The stent of claim 1, wherein the stent includes m first and  
2     second expansion columns, n expansion struts per column and  $n(m-1)/2$   
3     connecting struts.

1           18.     The stent of claim 1, wherein the first and second expansion  
2     columns are each unbroken, continuous structures.

1           19.     The stent of claim 1, further comprising:  
2             a reenforcement expansion column made of a plurality of reenforcement  
3     expansion struts, wherein each reenforcement expansion strut has a width that  
4     is greater than a width of an expansion strut in the first or second expansion  
5     columns.

1           20.     The stent of claim 19, wherein the reenforcement expansion  
2     column includes a plurality of relief notches.

1           21.     The stent of claim 1, wherein the stent has a proximal end with a  
2     first reenforcement expansion column and a distal end with a second  
3     reenforcement expansion column.

1           22.     The stent of claim 21, wherein the first and second  
2     reenforcement expansion columns each include a plurality of relief notches.

1           23.     The stent of claim 21, further comprising:  
2             a third reenforcement expansion column intermediate the stent proximal  
3     end and the stent distal end.

1           24.     A stent in a non-expanded state, comprising:  
2             a first expansion column formed of a plurality of first expansion column  
3     strut pairs, a first expansion strut pair including a first expansion strut adjacent  
4     to a second expansion strut and a first joining strut that couples the first and

5 second expansion struts at a proximal end of the first expansion strut pair, a  
6 second expansion strut pair including a third expansion strut adjacent to the  
7 second expansion strut and a second joining strut that couples the second and  
8 third expansion struts at a distal end of the second expansion strut pair, a third  
9 expansion strut pair including a fourth expansion strut adjacent to the third  
10 expansion strut and a third joining strut that couples the third and fourth  
11 expansion struts at a proximal end of the third expansion strut pair, a fourth  
12 expansion strut pair including a fifth expansion strut adjacent to the fourth  
13 expansion strut and a fourth joining strut that couples the fourth and fifth  
14 expansion struts at a distal end of the fourth expansion strut pair, a first  
15 expansion strut pair first corner formed where the first joining strut is coupled  
16 to the first expansion strut, and a first expansion strut pair second corner  
17 formed where the first joining strut is coupled to the second expansion strut,  
18 and a second expansion strut pair first corner formed where the second joining  
19 strut is coupled to the second expansion strut, and a second expansion strut pair  
20 second corner formed where the second joining strut is coupled to the third  
21 expansion strut, and a third expansion strut pair first corner formed where the  
22 third joining strut is coupled to the third expansion strut, and a third expansion  
23 strut pair second corner formed where the third joining strut is coupled to the  
24 fourth expansion strut, and a fourth expansion strut pair first corner formed  
25 where the fourth joining strut is coupled to the fourth expansion strut, and a  
26 fourth expansion strut pair second corner formed where the fourth joining strut  
27 is coupled to the fifth expansion strut;

28 a second expansion column formed of a plurality of second expansion  
29 column strut pairs, a first expansion strut pair including a first expansion strut  
30 adjacent to a second expansion strut and a first joining strut that couples the  
31 first and second expansion struts at a proximal end of the first expansion strut  
32 pair, a second expansion strut pair including a third expansion strut adjacent to  
33 the second expansion strut and a second joining strut that couples the second  
34 and third expansion struts at a distal end of the second expansion strut pair, a  
35 third expansion strut pair including a fourth expansion strut adjacent to the

36 third expansion strut and a third joining strut that couples the third and fourth  
 37 expansion struts at a proximal end of the third expansion strut pair, a fourth  
 38 expansion strut pair including a fifth expansion strut adjacent to the fourth  
 39 expansion strut and a fourth joining strut that couples the fourth and fifth  
 40 expansion struts at a distal end of the fourth expansion strut pair, a first  
 41 expansion strut pair first corner formed where the first joining strut is coupled  
 42 to the first expansion strut, and a first expansion strut pair second corner  
 43 formed where the first joining strut is coupled to the second expansion strut,  
 44 and a second expansion strut pair first corner formed where the second joining  
 45 strut is coupled to the second expansion strut, and a second expansion strut pair  
 46 second corner formed where the second joining strut is coupled to the third  
 47 expansion strut, and a third expansion strut pair first corner formed where the  
 48 third joining strut is coupled to the third expansion strut, and a third expansion  
 49 strut pair second corner formed where the third joining strut is coupled to the  
 50 fourth expansion strut, and a fourth expansion strut pair first corner formed  
 51 where the fourth joining strut is coupled to the fourth expansion strut, and a  
 52 fourth expansion strut pair second corner formed where the fourth joining strut  
 53 is coupled to the fifth expansion strut; and

54 a first connecting strut column formed of a plurality of first connecting  
 55 struts, each connecting strut of the first connecting strut column including a  
 56 connecting strut proximal section, a connecting strut distal section and a  
 57 connecting strut intermediate section, a first connecting strut proximal section  
 58 is coupled to the joining strut of the second expansion strut pair of the first  
 59 expansion strut column, and a first connecting strut distal section is coupled to  
 60 the joining strut of the first expansion strut pair of the second expansion strut  
 61 column, and a second connecting strut proximal section is coupled to the  
 62 joining strut of the fourth expansion strut pair of the first expansion strut  
 63 column, and a second connecting strut distal section is coupled to the joining  
 64 strut of the third expansion strut pair of the second expansion strut column,  
 65 wherein a length of the connecting strut proximal section is the same as a  
 66 length of the connecting strut distal section and the connecting strut

67 intermediate section has a length that is greater than the lengths of the  
68 connecting strut distal and proximal sections.

1 25. The stent of claim 24, wherein the stent includes a proximal  
2 expansion column, a distal expansion column, a plurality of connecting struts  
3 positioned between the proximal and distal expansion columns, and a plurality  
4 of expansion columns positioned between the proximal and distal expansion  
5 columns, each expansion column being made of a plurality of juxtapositioned  
6 proximal and distal looped slots.

1 26. The stent of claim 24, wherein the first expansion column, the  
2 second expansion column, and the first connecting strut column form a  
3 plurality of geometric cells.

1 27. The stent of claim 26, wherein at least a portion of the plurality  
2 are asymmetrical geometric cells.

1 28. The stent of claim 24, wherein the first expansion column, the  
2 second expansion column, and the first connecting strut column form a  
3 plurality of cells and at least a portion of the plurality of cells form non-uniform  
4 cell space patterns.

1 29. The stent of claim 24, wherein the first expansion strut column,  
2 the second expansion strut column and the first connecting strut column form a  
3 plurality of geometric configurations and at least a portion of the plurality form  
4 asymmetrical geometric configurations.

1 30. The stent of claim 24, wherein the first expansion strut column,  
2 the second expansion strut column and the first connecting strut column form a  
3 plurality of geometric configurations and at least a portion of the plurality form  
4 symmetrical geometric configurations.

1           31.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the joining strut of the second expansion strut  
3 pair of the first expansion strut column, and the first connecting strut distal  
4 section is coupled to the first corner of the first expansion strut pair of the  
5 second expansion strut column, and the second connecting strut proximal  
6 section is coupled to the joining strut of the fourth expansion strut pair of the  
7 first expansion strut column, and the second connecting strut distal section is  
8 coupled to the first corner of the third expansion strut pair of the second  
9 expansion strut column.

1           32.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the joining strut of the second expansion strut  
3 pair of the first expansion strut column, and the first connecting strut distal  
4 section is coupled to the second corner of the first expansion strut pair of the  
5 second expansion strut column, and the second connecting strut proximal  
6 section is coupled to the joining strut of the fourth expansion strut pair of the  
7 first expansion strut column, and the second connecting strut distal section is  
8 coupled to the second corner of the third expansion strut pair of the second  
9 expansion strut column.

1           33.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the first corner of the second expansion strut pair  
3 of the first expansion strut column, and the first connecting strut distal section  
4 is coupled to the joining strut of the first expansion strut pair of the second  
5 expansion strut column, and the second connecting strut proximal section is  
6 coupled to the first corner of the fourth expansion strut pair of the first  
7 expansion strut column, and the second connecting strut distal section is  
8 coupled to the joining strut of the third expansion strut pair of the second  
9 expansion strut column.

1           34.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the second corner of the second expansion strut  
3 pair of the first expansion strut column, and the first connecting strut distal  
4 section is coupled to the joining strut of the first expansion strut pair of the  
5 second expansion strut column, and the second connecting strut proximal  
6 section is coupled to the second corner of the fourth expansion strut pair of the  
7 first expansion strut column, and the second connecting strut distal section is  
8 coupled to the joining strut of the third expansion strut pair of the second  
9 expansion strut column.

1           35.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the first corner of the second expansion strut pair  
3 of the first expansion strut column, and the first connecting strut distal section  
4 is coupled to the first corner of the first expansion strut pair of the second  
5 expansion strut column, and the second connecting strut proximal section is  
6 coupled to the first corner of the fourth expansion strut pair of the first  
7 expansion strut column, and the second connecting strut distal section is  
8 coupled to the first corner of the third expansion strut pair of the second  
9 expansion strut column.

1           36.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the first corner of the second expansion strut pair  
3 of the first expansion strut column, and the first connecting strut distal section  
4 is coupled to the second corner of the first expansion strut pair of the second  
5 expansion strut column, and the second connecting strut proximal section is  
6 coupled to the first corner of the fourth expansion strut pair of the first  
7 expansion strut column, and the second connecting strut distal section is  
8 coupled to the second corner of the third expansion strut pair of the second  
9 expansion strut column.



1           37.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the second corner of the second expansion strut  
3 pair of the first expansion strut column, and the first connecting strut distal  
4 section is coupled to the first corner of the first expansion strut pair of the  
5 second expansion strut column, and the second connecting strut proximal  
6 section is coupled to the second corner of the fourth expansion strut pair of the  
7 first expansion strut column, and the second connecting strut distal section is  
8 coupled to the first corner of the third expansion strut pair of the second  
9 expansion strut column.

1           38.     The stent of claim 24, wherein the first connecting strut  
2 proximal section is coupled to the second corner of the second expansion strut  
3 pair of the first expansion strut column, and the first connecting strut distal  
4 section is coupled to the second corner of the first expansion strut pair of the  
5 second expansion strut column, and the second connecting strut proximal  
6 section is coupled to the second corner of the fourth expansion strut pair of the  
7 first expansion strut column, and the second connecting strut distal section is  
8 coupled to the second corner of the third expansion strut pair of the second  
9 expansion strut column.

1           39.     The stent of claim 24, wherein the first column expansion strut  
2 pairs define first column loop slots, and the second column expansion strut  
3 pairs define second column loop slots.

1           40.     The stent of claim 39, wherein the first column loop slots are  
2 parallel to the second column loop slots.

1           41.     The stent of claim 39, wherein the first column loop slots are not  
2 parallel to the second column loop slots.

1           42.     The stent of claim 39, wherein the first column loop slots are  
2     longitudinally offset from the second column loop slots.

1           43.     The stent of claim 39, wherein the first column loop slots are  
2     non-collinear to the second column loop slots.

1           44.     The stent of claim 39, wherein the first column loop slots are  
2     collinear with the second column loop slots.

1           45.     The stent of claim 39, wherein a width of first column loop slots  
2     is the same as a width of second column loop slots.

1           46.     The stent of claim 39, wherein a width of the first column loop  
2     slots is different than a width of the second column loop slots.

1           47.     The stent of claim 39, wherein a shape of the first column loop  
2     slots is different than a shape of the second column loop slots.

1           48.     The stent of claim 39, wherein a shape of the first column loop  
2     slots is the same as a shape of the second column loop slots.

1           49.     The stent of claim 39, wherein a shape of a first column loop  
2     slot of the first expansion column is different from a shape of an adjacent first  
3     column loop slot of the first expansion column.

1           50.     The stent of claim 39, wherein a shape of a first column loop  
2     slot of the first expansion column is the same as a shape of an adjacent first  
3     column loop slot of the first expansion column.

1           51.     The stent of claim 39, wherein a width of a first column loop  
2 slot of the first expansion column is different from a width of an adjacent first  
3 column loop slot of the first expansion column.

1           52.     The stent of claim 39, wherein a width of a first column loop  
2 slot of the first expansion column is the same as a width of an adjacent first  
3 column loop slot of the first expansion column.

1           53.     The stent of claim 24, wherein each connecting strut proximal  
2 section has a substantially linear geometry.

1           54.     The stent of claim 53, wherein each connecting strut distal  
2 section has a substantially linear geometry.

1           55.     The stent of claim 54, wherein each connecting strut  
2 intermediate section has a substantially linear geometry.

1           56.     The stent of claim 24, wherein a ratio of a number of expansion  
2 struts in an expansion strut column to a number of connecting struts in a  
3 connecting strut column is 2 to 1.

1           57.     The stent of claim 24, wherein the stent includes m first and  
2 second expansion columns, n connecting struts per column and  $n(m-1)/2$   
3 connecting struts.

1           58.     The stent of claim 24, wherein the first and second expansion  
2 columns are each unbroken, continuous column structures.

1           59.     The stent of claim 24, wherein one of the first or second  
2 expansion column is a broken column structure.

1           60.     The stent of claim 24, further comprising:  
2           a plurality of first expansion columns;  
3           a plurality of second expansion columns; and  
4           a plurality of first connecting strut columns, each first connecting strut  
5           column coupling a first expansion column to a second expansion column.

1           61.     The stent of claim 60, wherein a plurality of first expansion  
2           columns, second expansion columns and first connecting strut columns form a  
3           continuous a chain mesh strut frame pattern.

1           62.     The stent of claim 60, wherein the plurality of first expansion  
2           columns, the plurality of second expansion columns and the plurality of first  
3           connecting strut columns form an elongated structure.

1           63.     The stent of claim 24, further comprising:  
2           a reinforcement expansion column made of a plurality of reinforcement  
3           expansion struts, wherein each reinforcement expansion strut has a width that  
4           is greater than a width of an expansion strut in the first or second expansion  
5           columns.

1           64.     The stent of claim 24, wherein the stent has a proximal end with  
2           a first reinforcement expansion column and a distal end with a second  
3           reinforcement expansion column.

1           65.     The stent of claim 24, wherein the stent has a reinforcement  
2           expansion column between a proximal end and a distal end of the stent.

1           66.     The stent of claim 24, further comprising:  
2           a third expansion column formed of a plurality of third expansion  
3           column strut pairs, a first expansion strut pair including a first expansion strut  
4           adjacent to a second expansion strut and a first joining strut that couples the

first and second expansion struts at a proximal end of the first expansion strut pair, a second expansion strut pair including a third expansion strut adjacent to the second expansion strut and a second joining strut that couples the second and third expansion struts at a distal end of the second expansion strut pair, a third expansion strut pair including a fourth expansion strut adjacent to the third expansion strut and a third joining strut that couples the third and fourth expansion struts at a proximal end of the third expansion strut pair, a fourth expansion strut pair including a fifth expansion strut adjacent to the fourth expansion strut and a fourth joining strut that couples the fourth and fifth expansion struts at a distal end of the fourth expansion strut pair, a first expansion strut pair first corner formed where the first joining strut is coupled to the first expansion strut, and a first expansion strut pair second corner formed where the first joining strut is coupled to the second expansion strut, and a second expansion strut pair first corner formed where the second joining strut is coupled to the second expansion strut, and a second expansion strut pair second corner formed where the second joining strut is coupled to the third expansion strut, and a third expansion strut pair first corner formed where the third joining strut is coupled to the third expansion strut, and a third expansion strut pair second corner formed where the third joining strut is coupled to the fourth expansion strut, and a fourth expansion strut pair first corner formed where the fourth joining strut is coupled to the fourth expansion strut, and a fourth expansion strut pair second corner formed where the fourth joining strut is coupled to the fifth expansion strut; and

a second connecting strut column formed of a plurality of second connecting struts, each connecting strut of the second connecting strut column including a connecting strut proximal section, a connecting strut distal section and a connecting strut intermediate section, a first connecting strut proximal section is coupled to the joining strut of the second expansion strut pair of the second expansion strut column, and a first connecting strut distal section is coupled to the joining strut of the first expansion strut pair of the third expansion strut column, and a second connecting strut proximal section is

36 coupled to the joining strut of the fourth expansion strut pair of the second  
37 expansion strut column, and a second connecting strut distal section is coupled  
38 to the joining strut of the third expansion strut pair of the third expansion strut  
39 column.

1 67. The stent of claim 66, wherein the first expansion strut of the  
2 first expansion strut pair in the second expansion column has a longitudinal  
3 axis offset from a longitudinal axis of the first expansion strut of the second  
4 expansion strut pair in the third expansion column.

1 68. The stent of claim 66, wherein the first expansion column, the  
2 second expansion column, and the first connecting strut column form a first  
3 plurality of geometric cells, and the second expansion column, the third  
4 expansion column and the second connecting strut column form a second  
5 plurality of geometric cells.

1 69. The stent of claim 68, wherein at least a portion of the first  
2 plurality of geometric cells and at least a portion of the second plurality of  
3 geometric cells form asymmetric cells.

1 70. The stent of claim 68, wherein at least a portion of the first  
2 plurality of geometric cells and at least a portion of the second plurality of  
3 geometric cells are symmetric cells.

1 71. The stent of claim 68, wherein each geometric cell of the first  
2 plurality includes a proximal looped slot and a distal looped slot, and each  
3 geometric cell of the second plurality includes a proximal looped slot and a  
4 distal looped slot.



1           80.     The stent assembly of claim 79, wherein the balloon is curved  
2     extending from a proximal end and a distal end in an expanded state.

1           81.     The stent assembly of claim 80, wherein the balloon is tapered  
2     in an expanded state and the stent has a non-tapered geometry in an expanded  
3     state.

1           82.     The stent assembly of claim 80, wherein the balloon and the  
2     stent are both tapered in an expanded state.

1           83.     The stent assembly of claim 80, wherein the stent is non-tapered  
2     in an expanded state.

1           84.     The stent assembly of claim 80, wherein the stent is tapered in  
2     an expanded state.

1           85.     The stent of claim 80, wherein the stent in an expanded state is  
2     non-tapered, and the balloon is tapered and curved in an expanded state.

1           86.     The stent of claim 80, wherein the stent is tapered in an  
2     expanded state, and the balloon is tapered and curved in an expanded state.



## INTRAVASCULAR STENT

### ABSTRACT

A stent in a non-expanded state has a first expansion strut pair consisting of a first expansion strut positioned adjacent to a second expansion strut and a joining strut which couples the first and second expansion struts at a distal end of the first expansion strut pair. A plurality of the first expansion strut pair form a first expansion column. A second expansion strut pair consists of a first expansion strut positioned adjacent to a second expansion strut and a joining strut couples the first and second expansion struts at a proximal end of the second expansion strut pair. A plurality of the second expansion strut pair form a second expansion column. A first connecting strut includes a first connecting strut proximal section, a first connecting strut distal section and a first connecting strut intermediate section. The first connecting strut proximal section is coupled to the distal end of the first expansion strut pair in the first expansion column and the first connecting strut distal section is coupled to the proximal end of the second expansion strut pair of the second expansion column. A plurality of the first connecting struts form a first connecting strut column that couples the first expansion column to the second expansion column. A length of the first connecting strut proximal section is equal to a length of the first connecting strut distal section, and a length of the first connecting strut intermediate section is greater than the length of the first connecting strut proximal and distal sections.

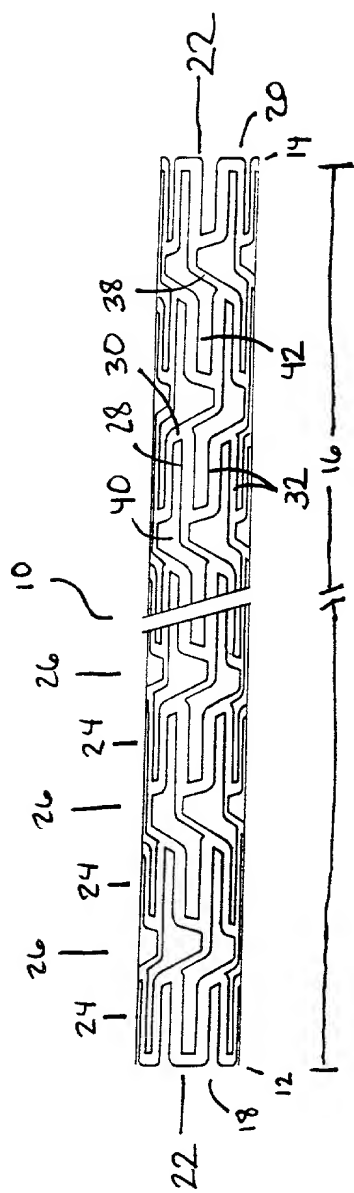


Figure (1-a)

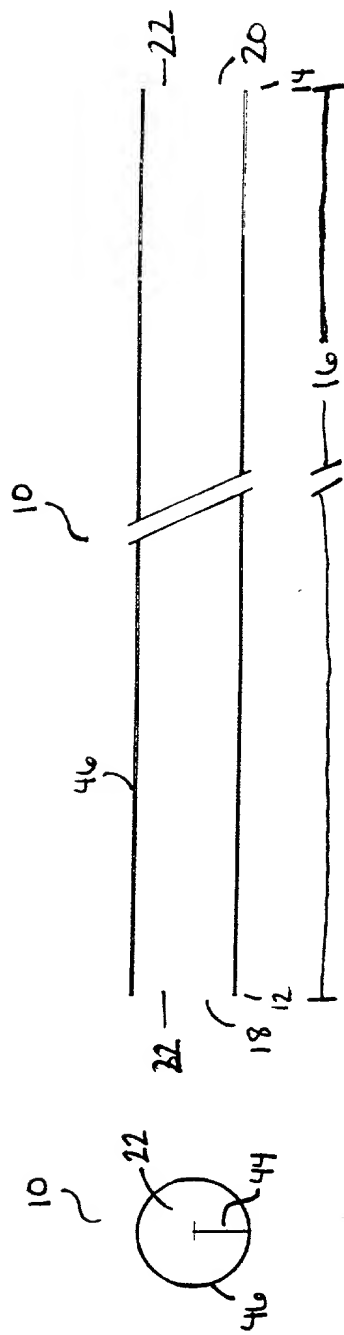


Figure (1-b)

Figure (1-c)

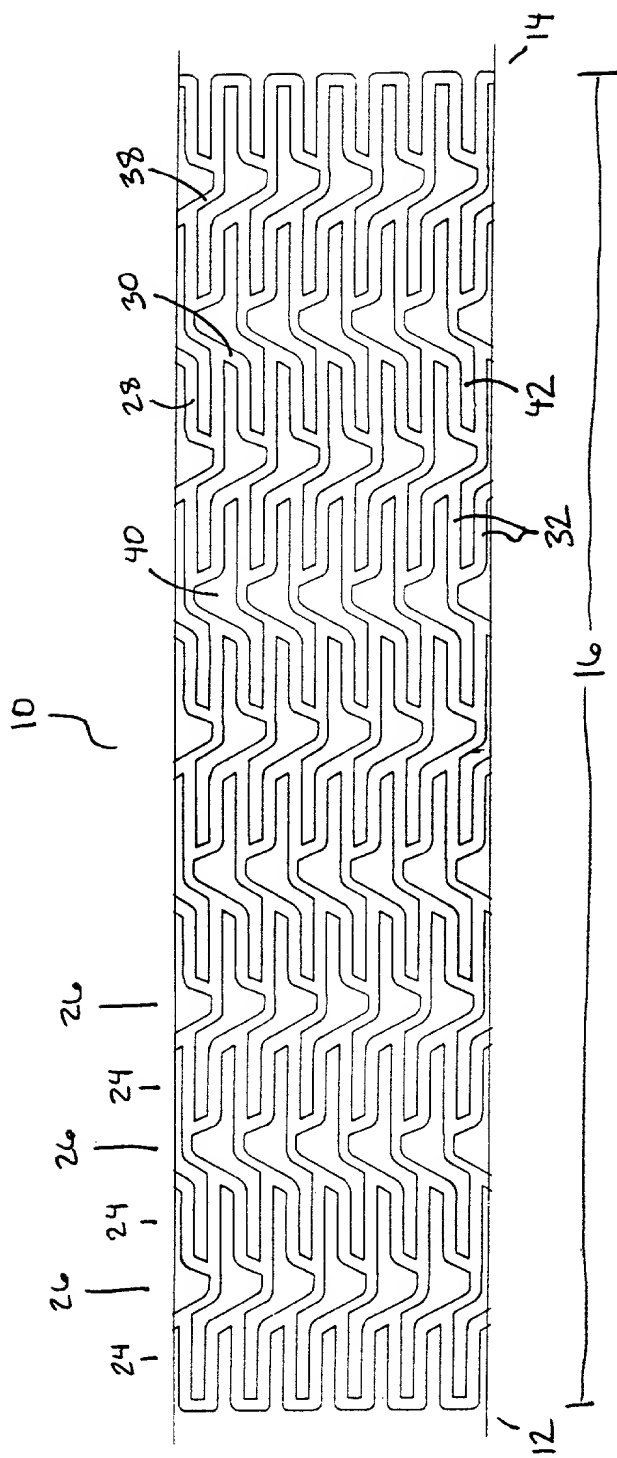


Figure 2A

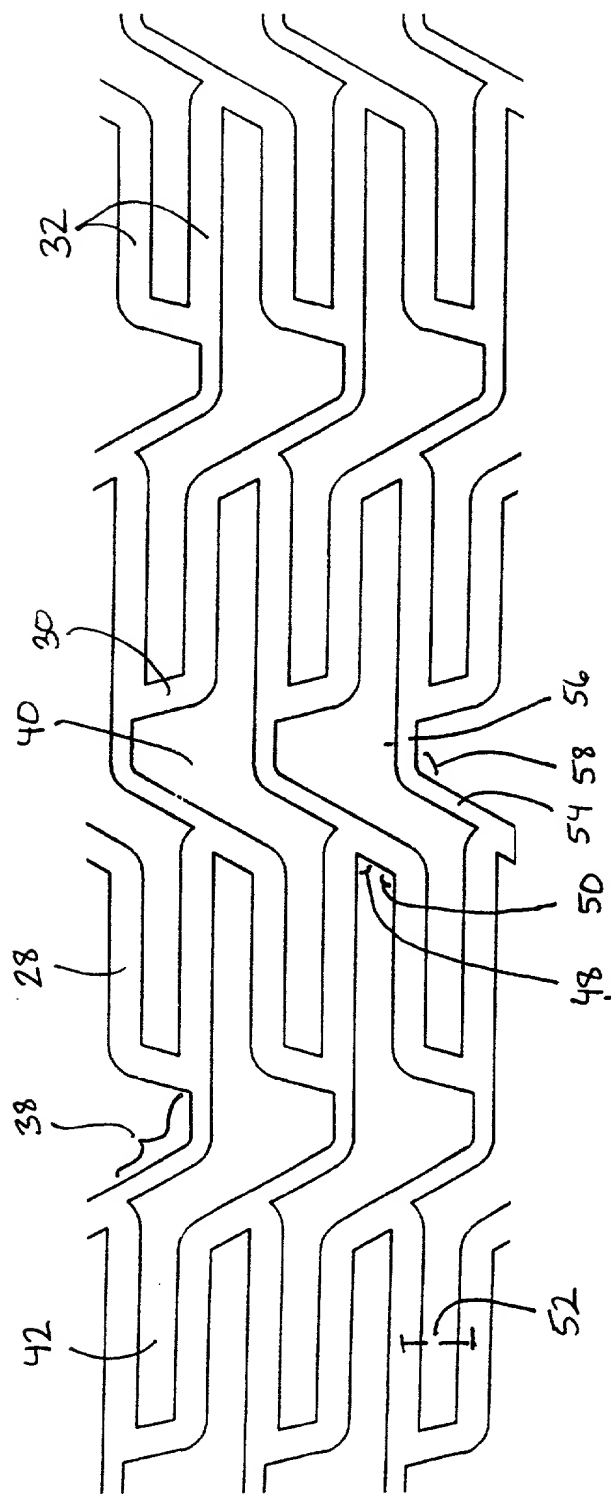


Figure 2B

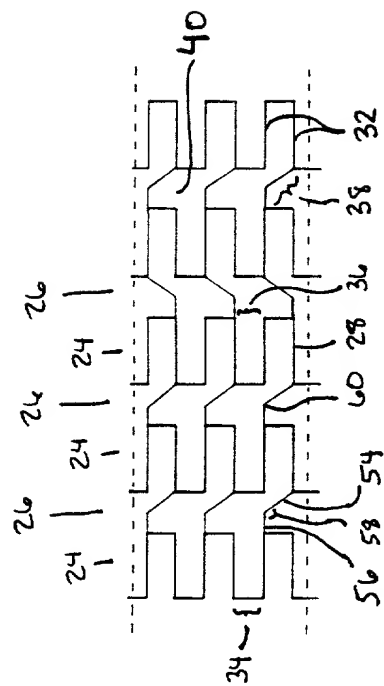


Figure 3A

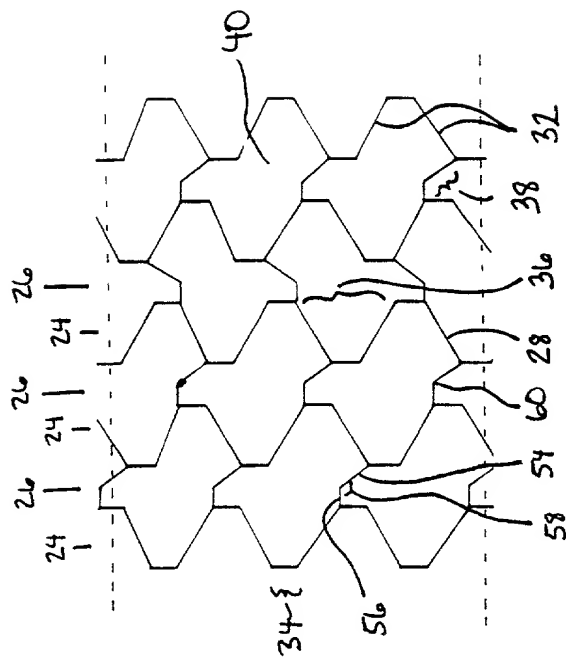


Figure 3B



**Figure 5**

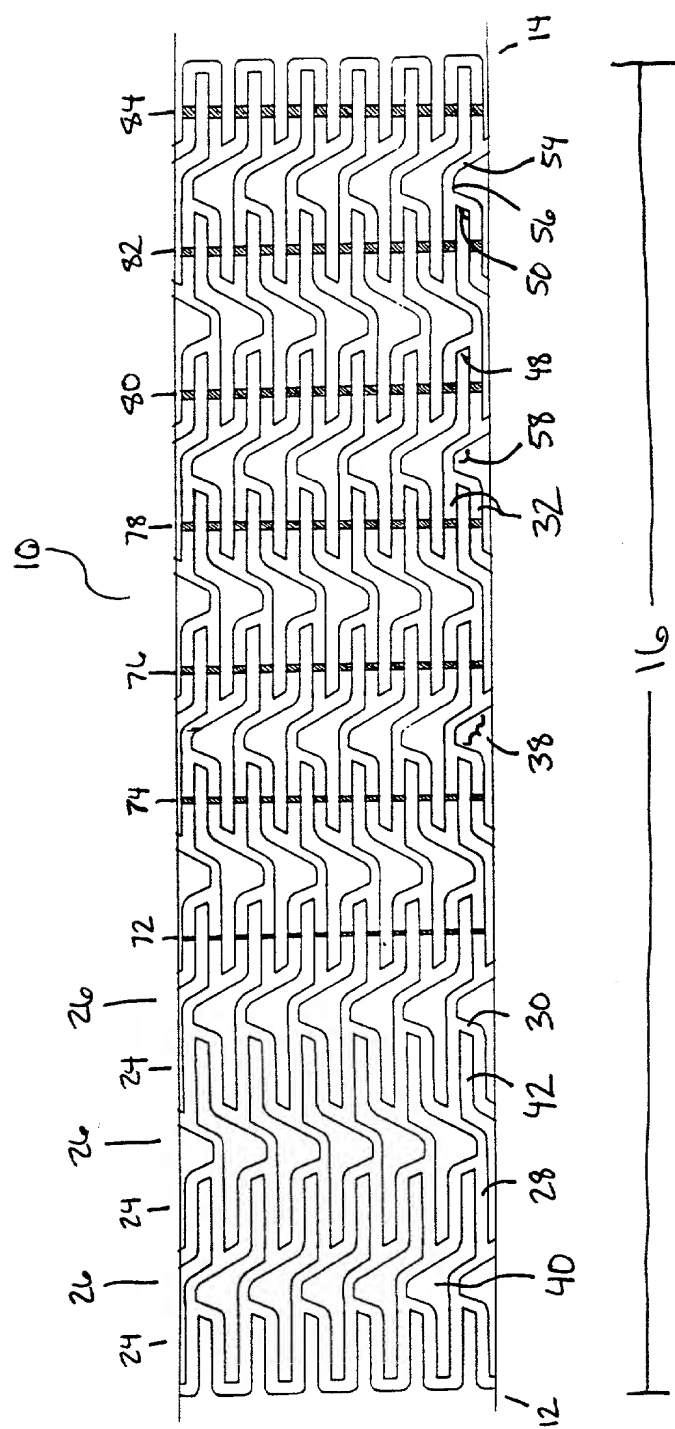


Figure 6A

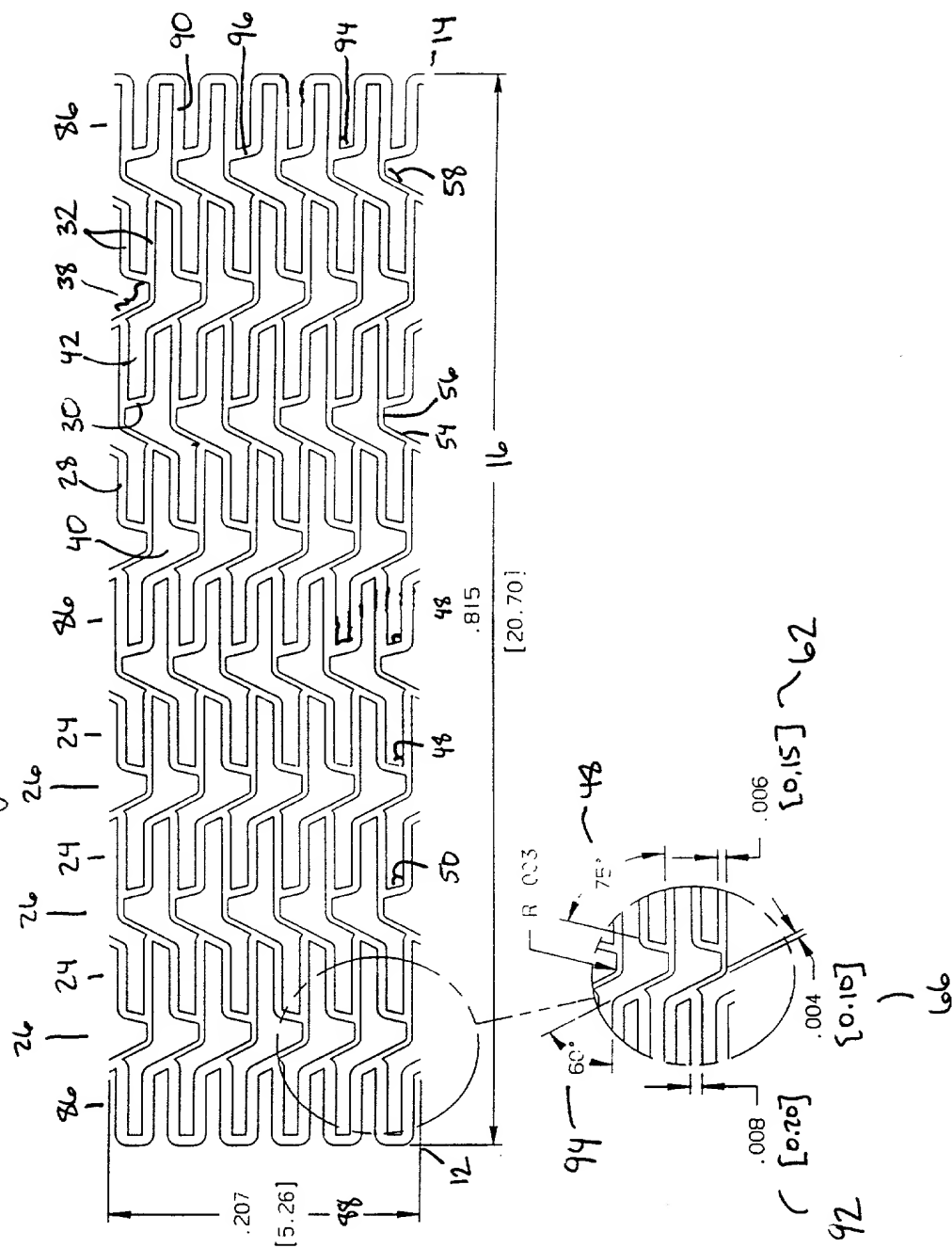
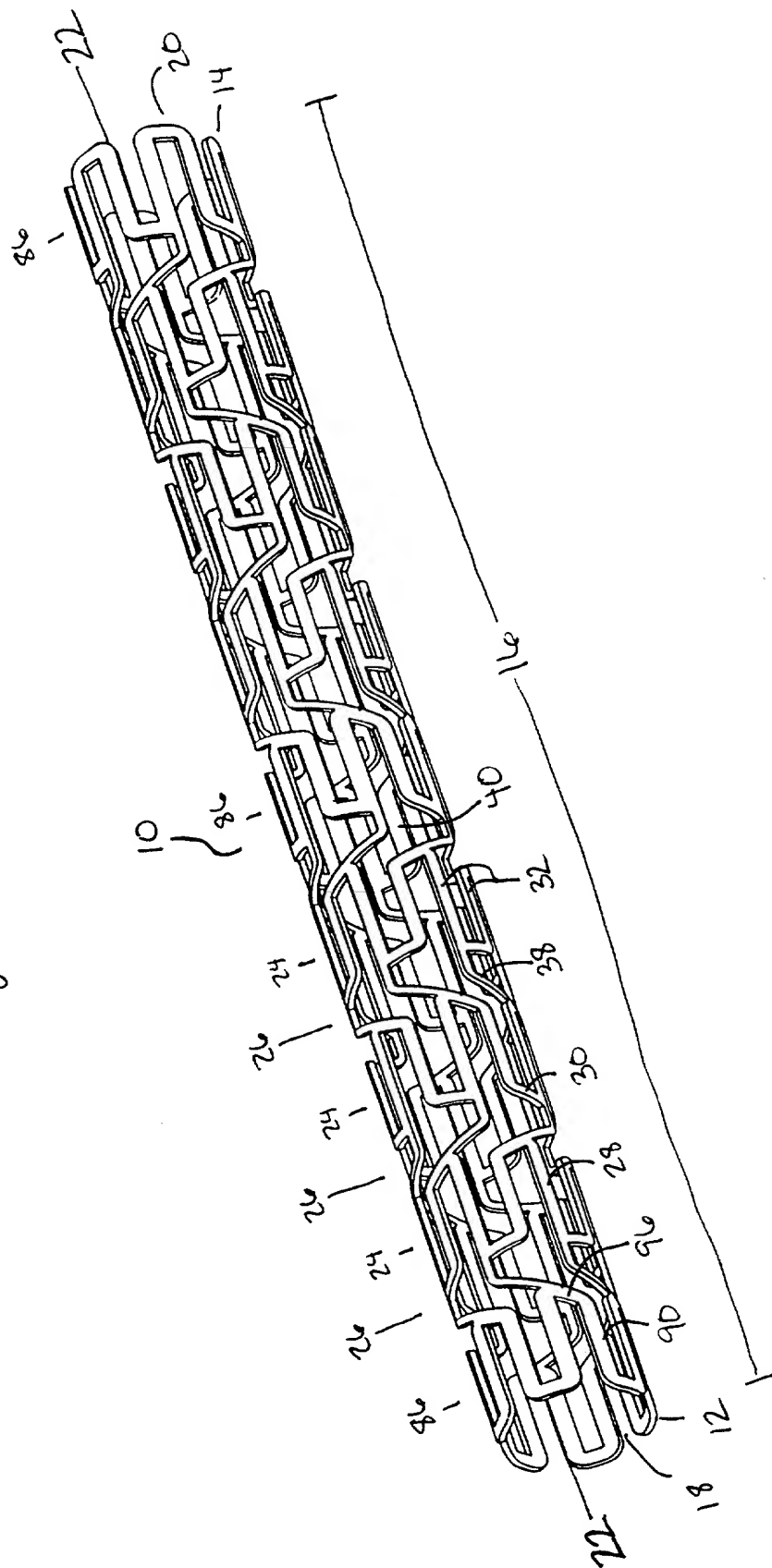




Figure 6B



**FIGURE 7A**

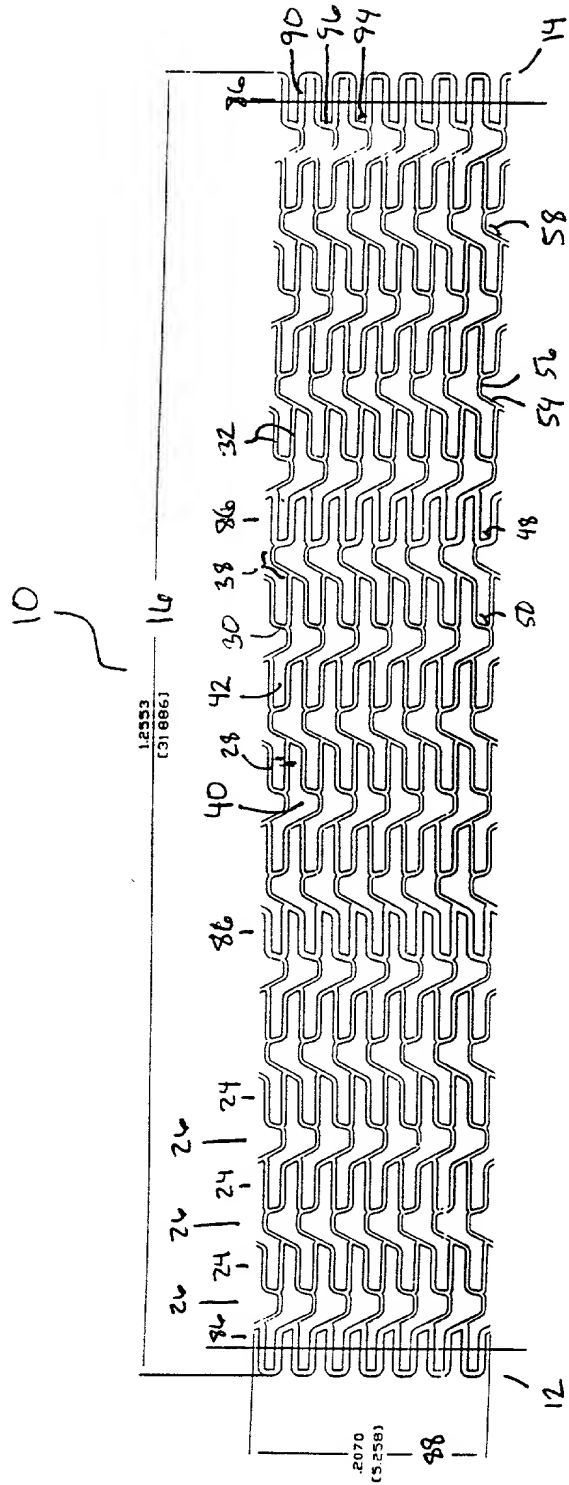


Figure 7B

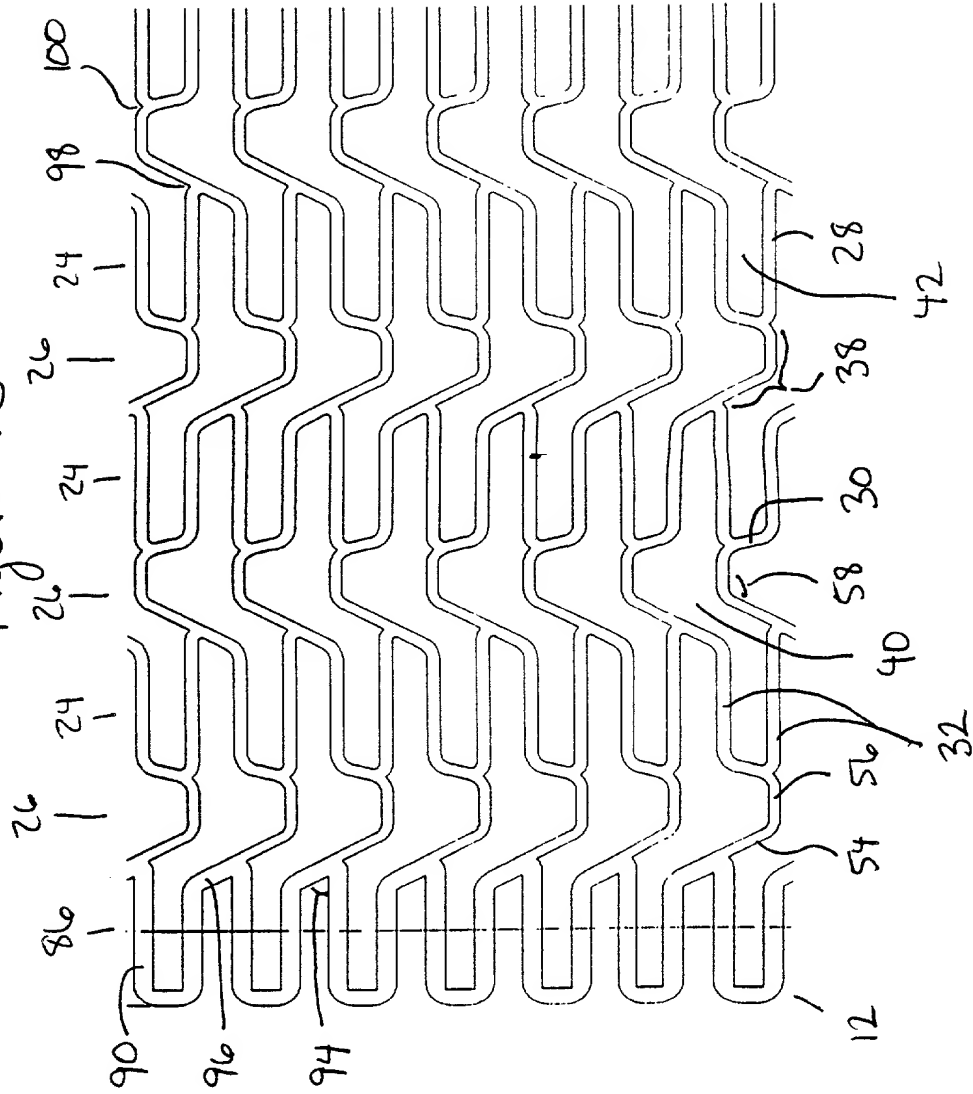
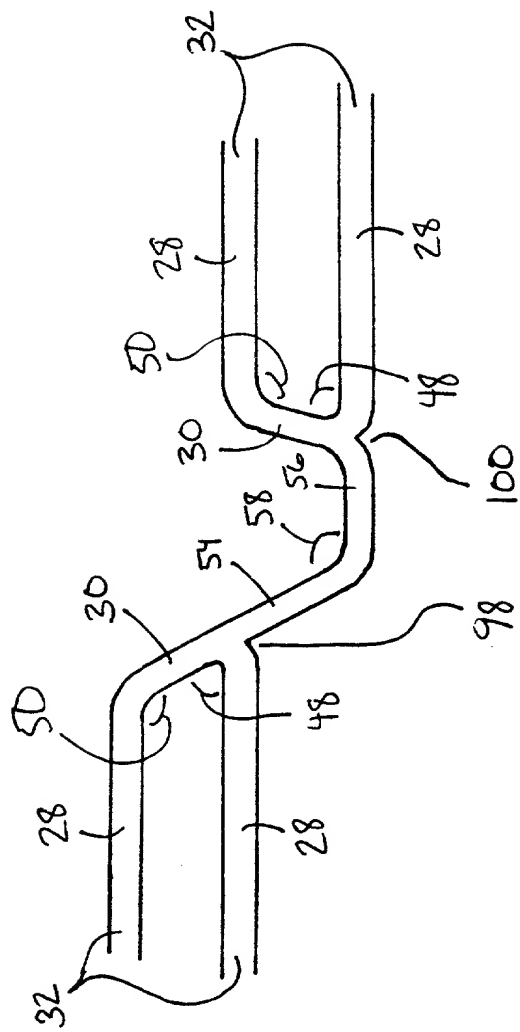


Figure 7C



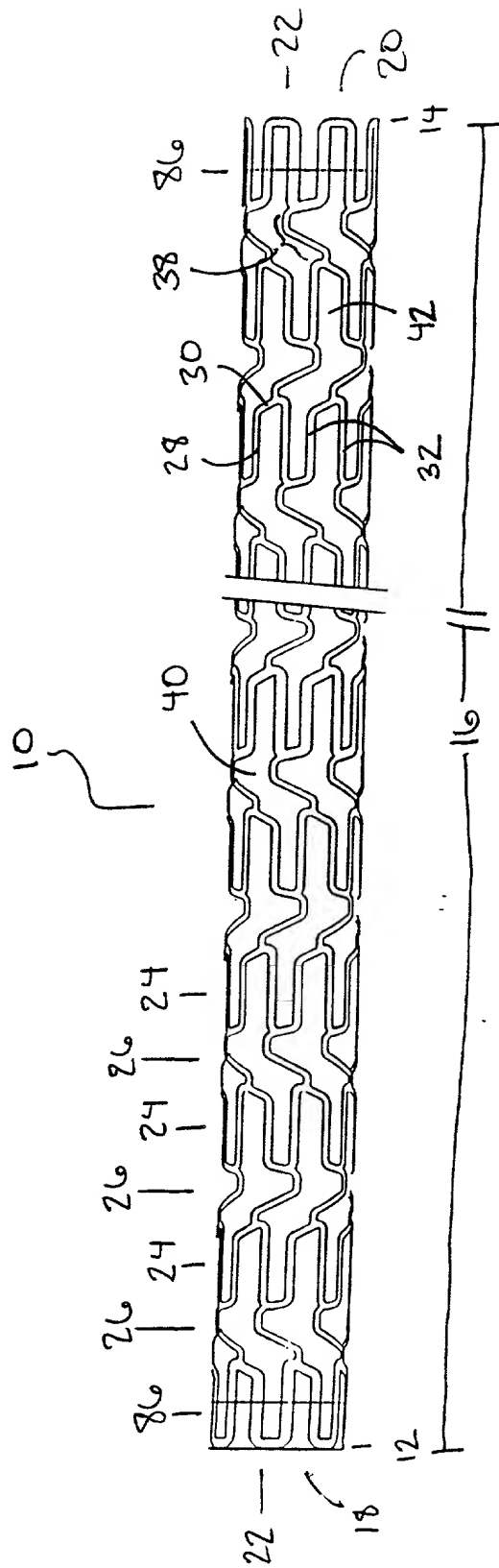


Figure 8A

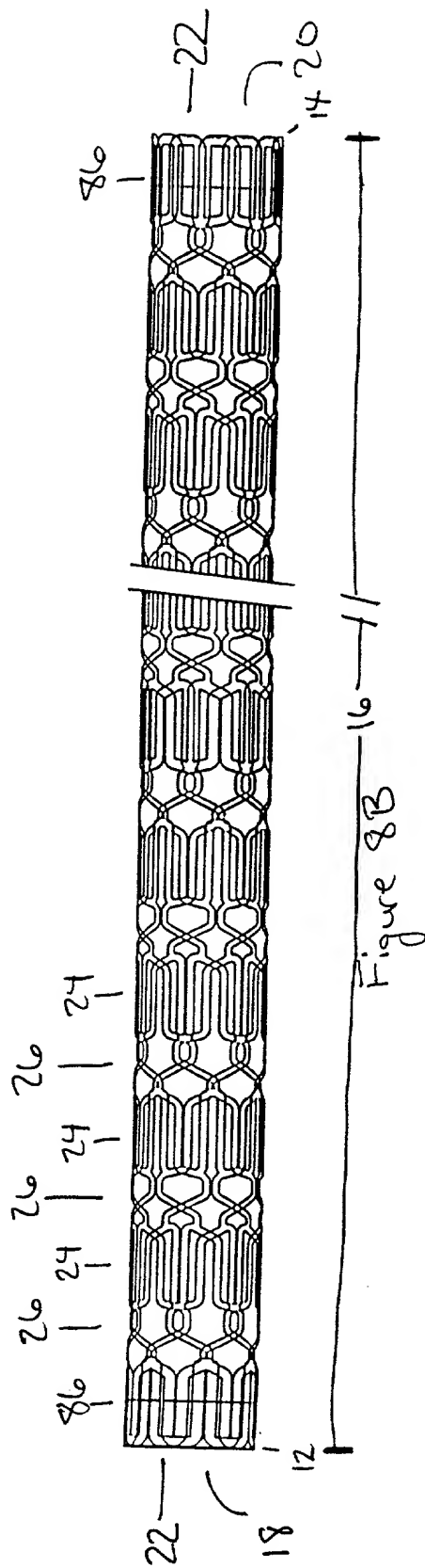


Figure 8B

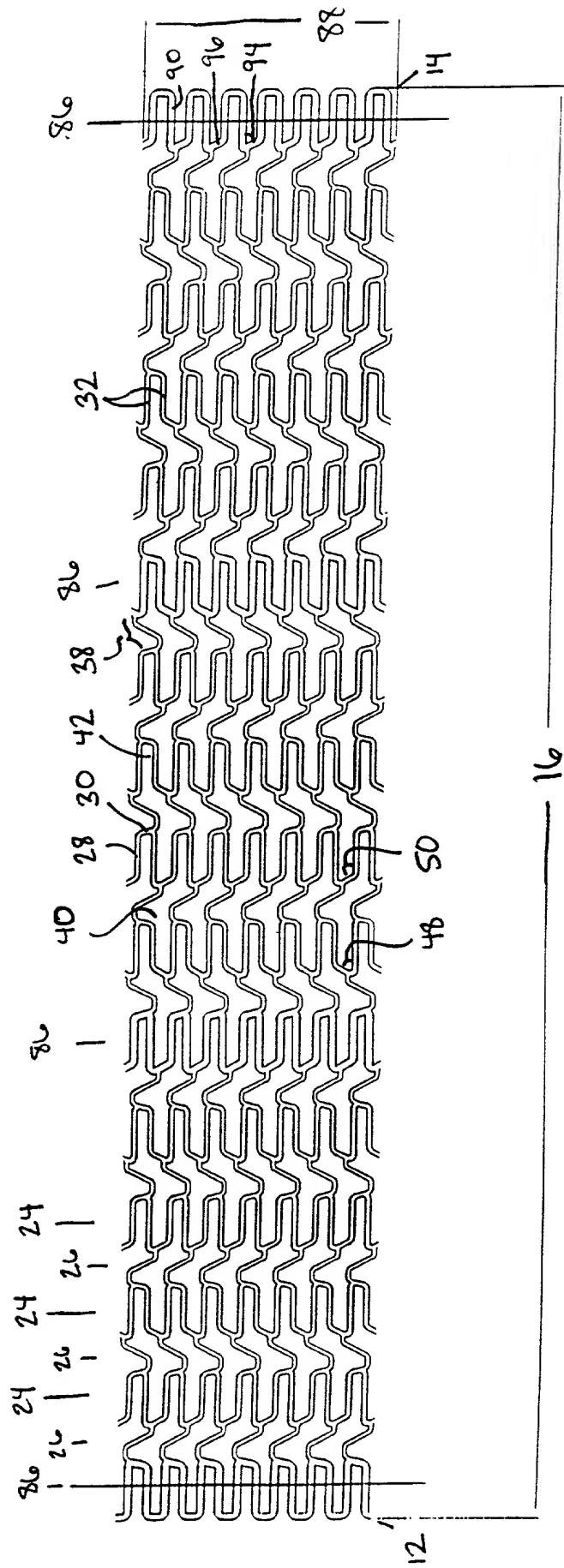


Figure 8C

Technical drawing of a woven fabric pattern, showing a repeating unit. The pattern consists of a series of interlocking, zigzag lines forming a grid-like structure. The drawing includes several dimensions and labels:

- Dimensions:**
  - Horizontal dimensions: 12, 16, 14, 50, .592, [15.04]
  - Vertical dimensions: 88, .207, [5.26]
- Labels:**
  - 86 (top left and bottom left)
  - 24 (top left, repeated four times)
  - 26 (top left, repeated four times)
  - 40 (top left)
  - 28 (top left)
  - 42 (top left)
  - 30 (top left)
  - 38 (top left)
  - 32 (top left)
  - 90 (top left)
  - 96 (top left)
  - 94 (top left)
  - 48 (bottom left)
  - 50 (bottom left)

Figure 8D

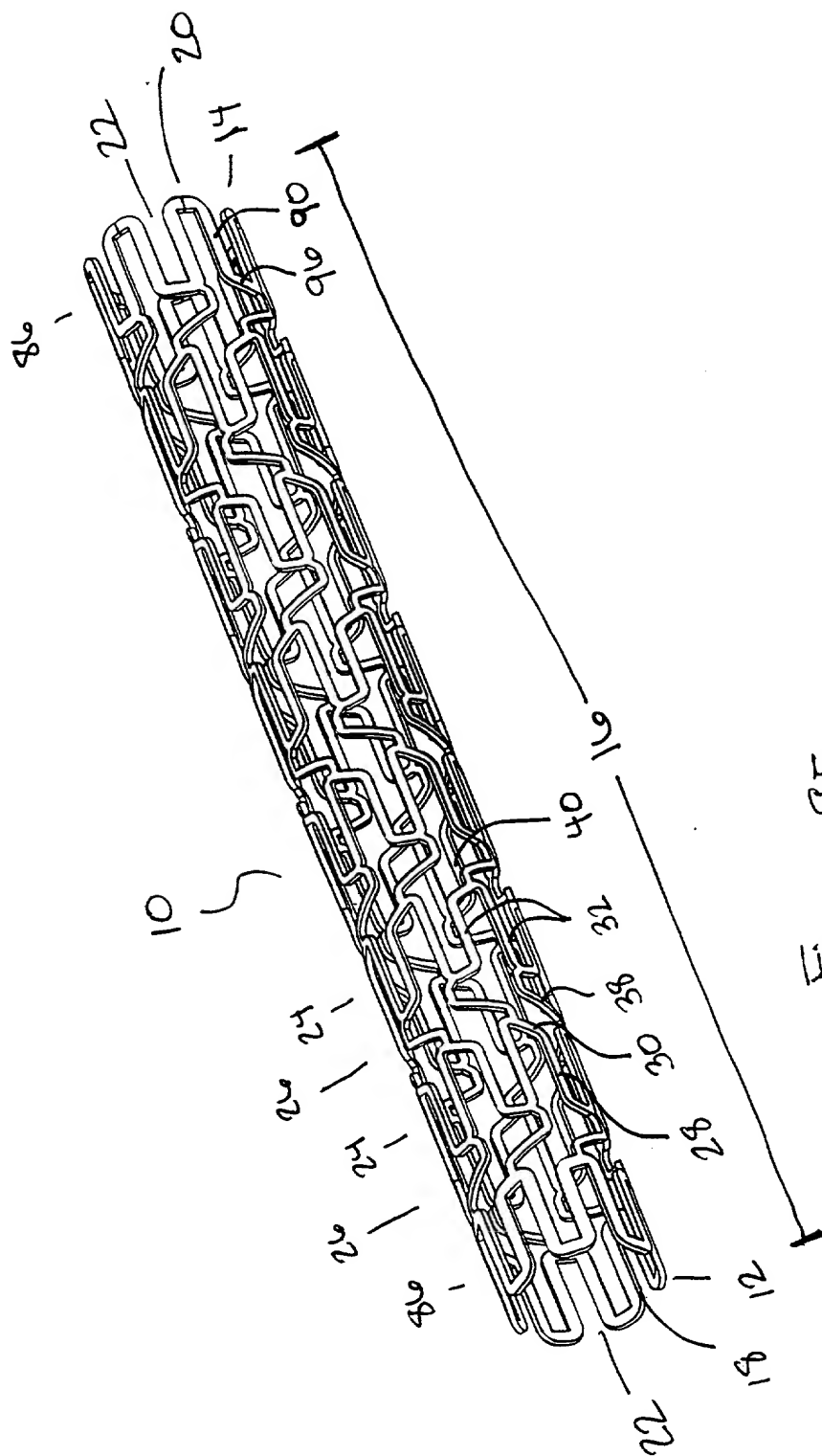


Figure 8E



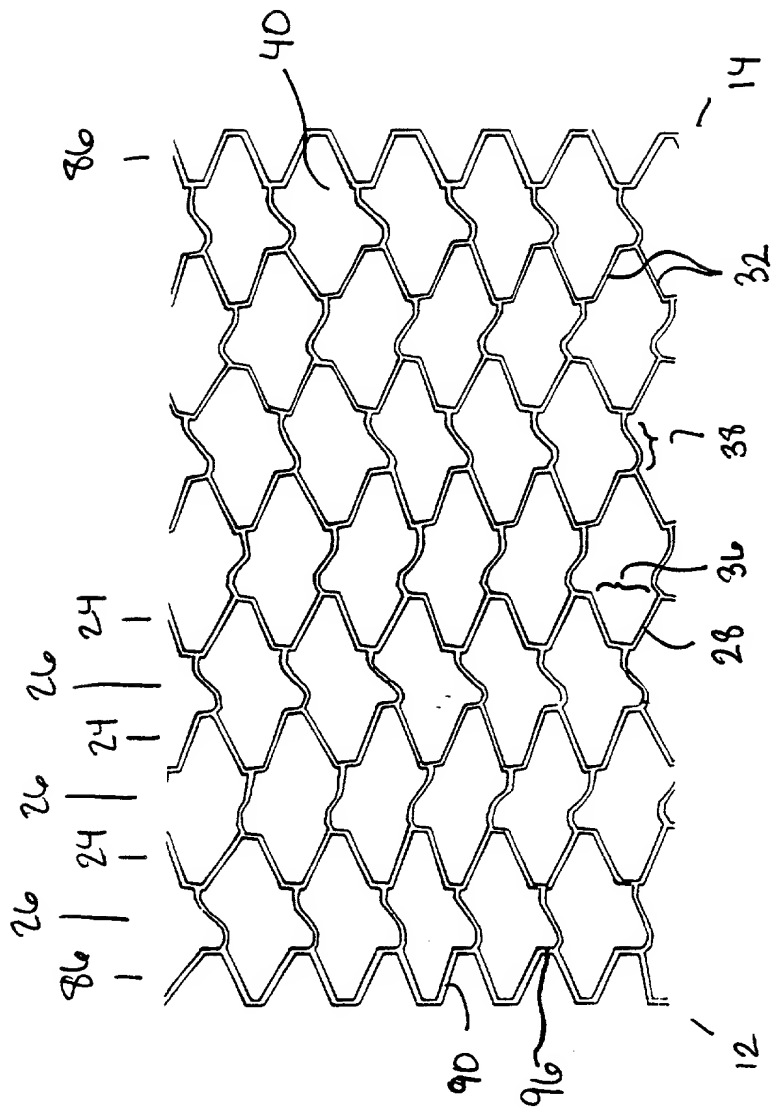


Figure 8F

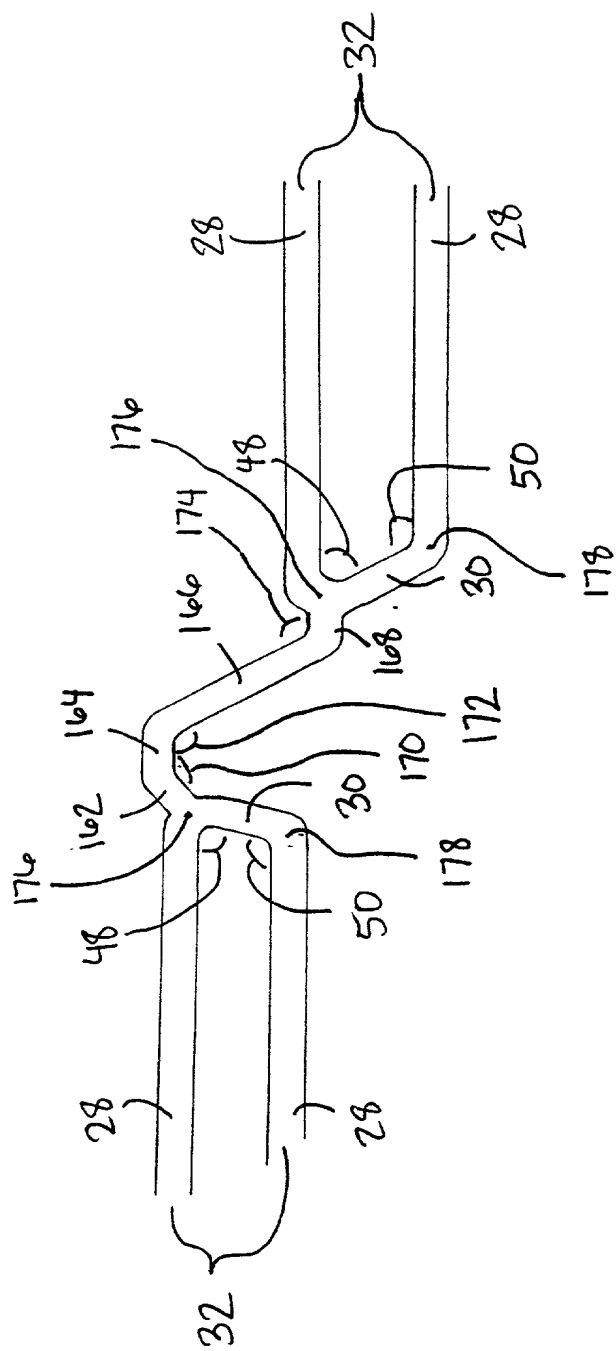


Figure 86

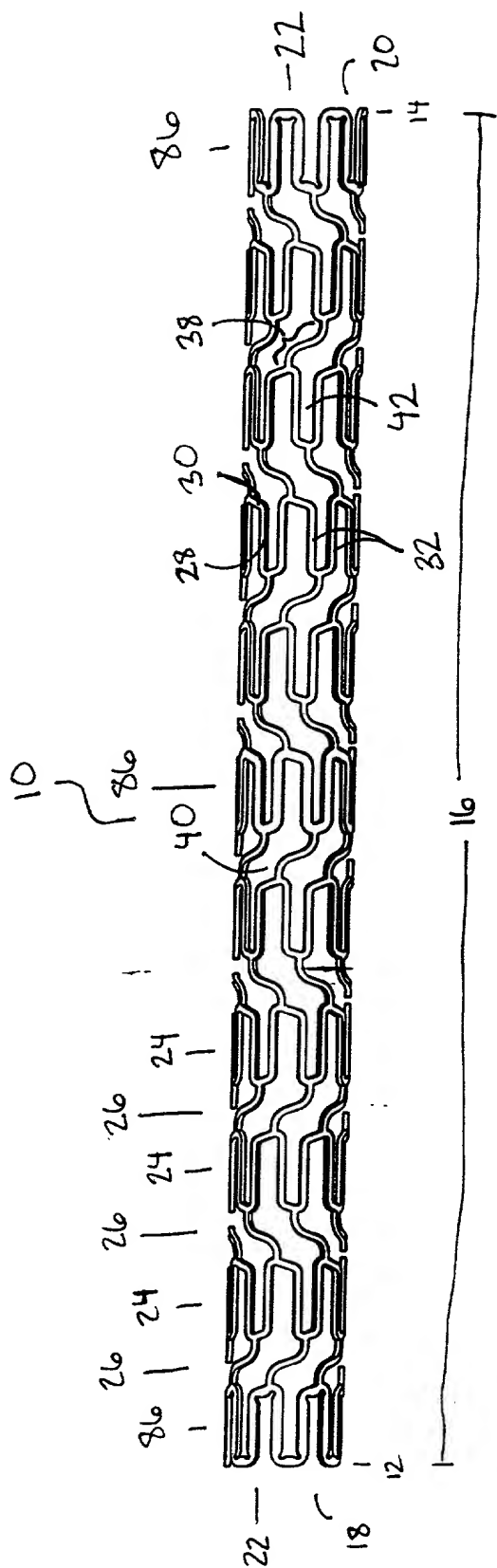


Figure 9A

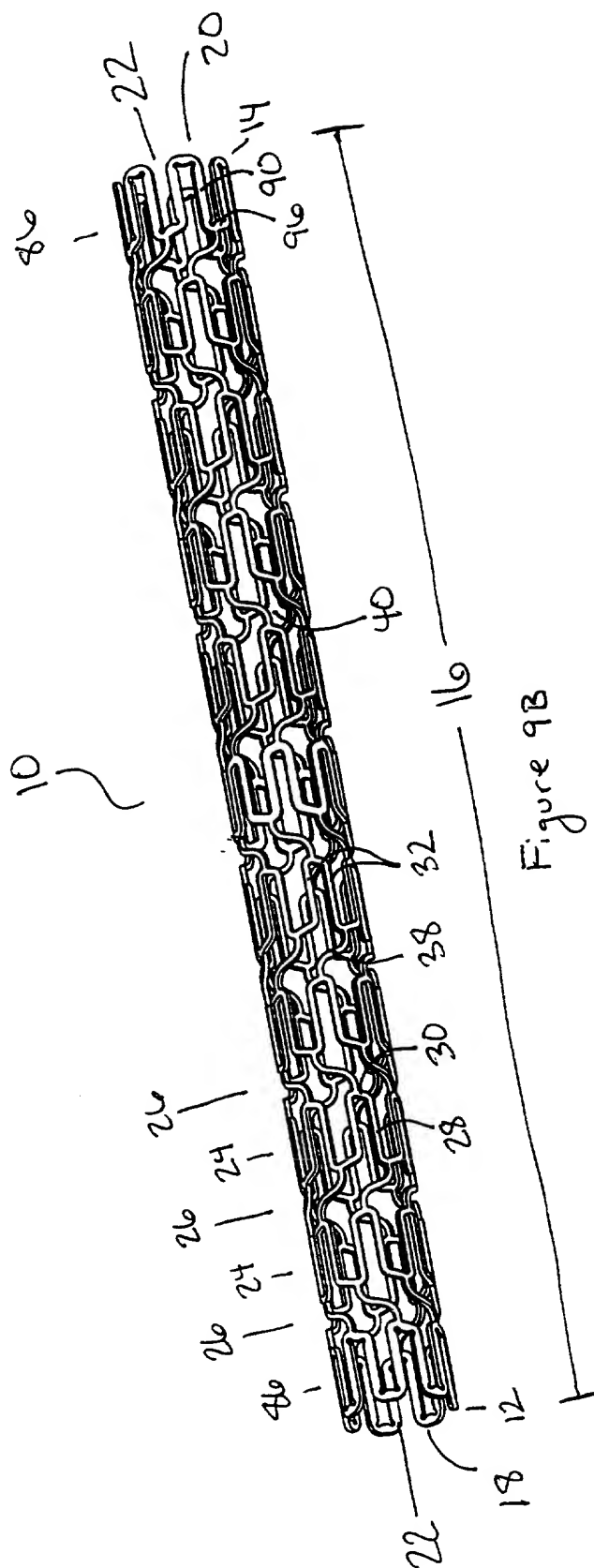


Figure 9B



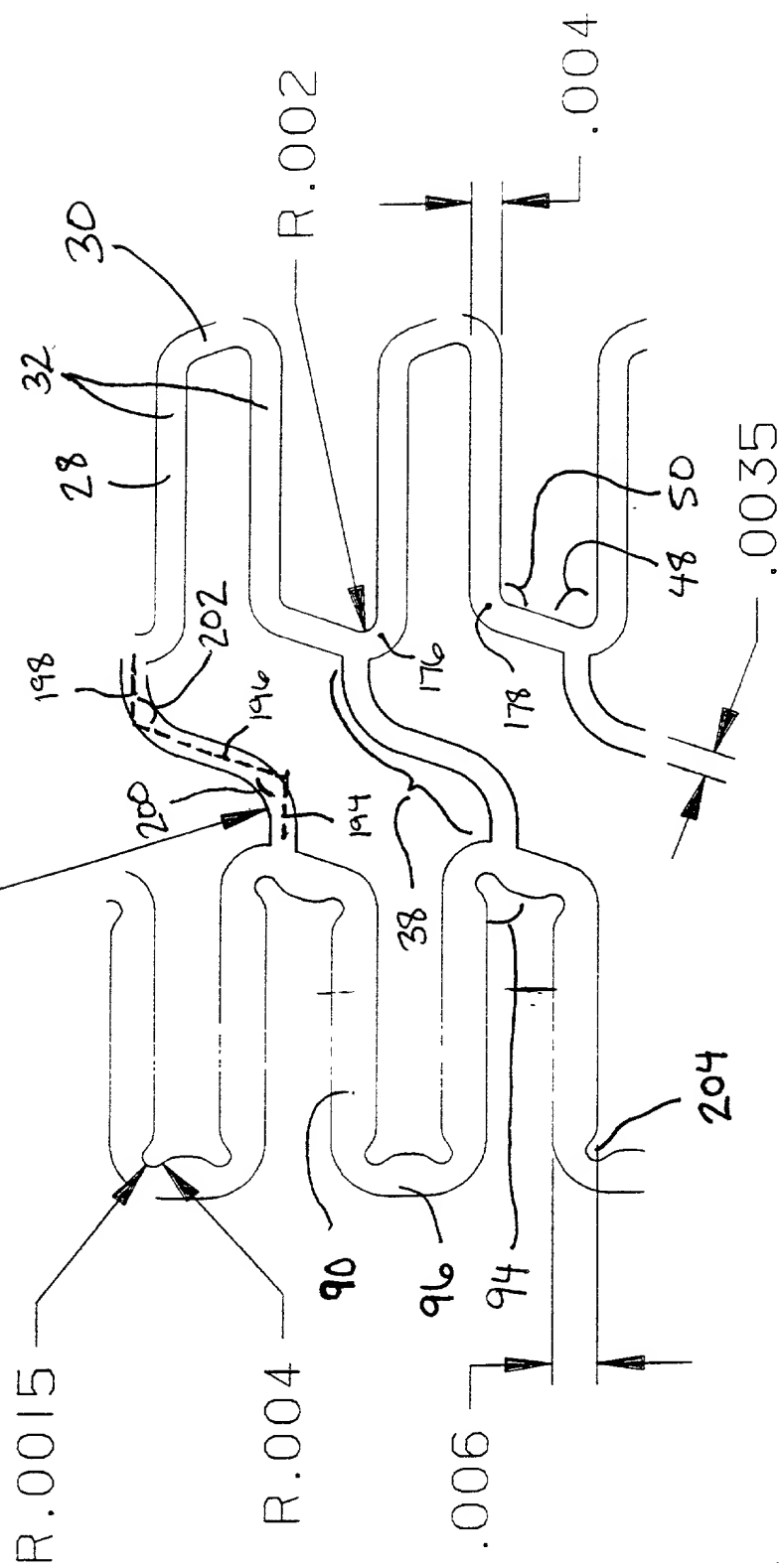


Figure 9D



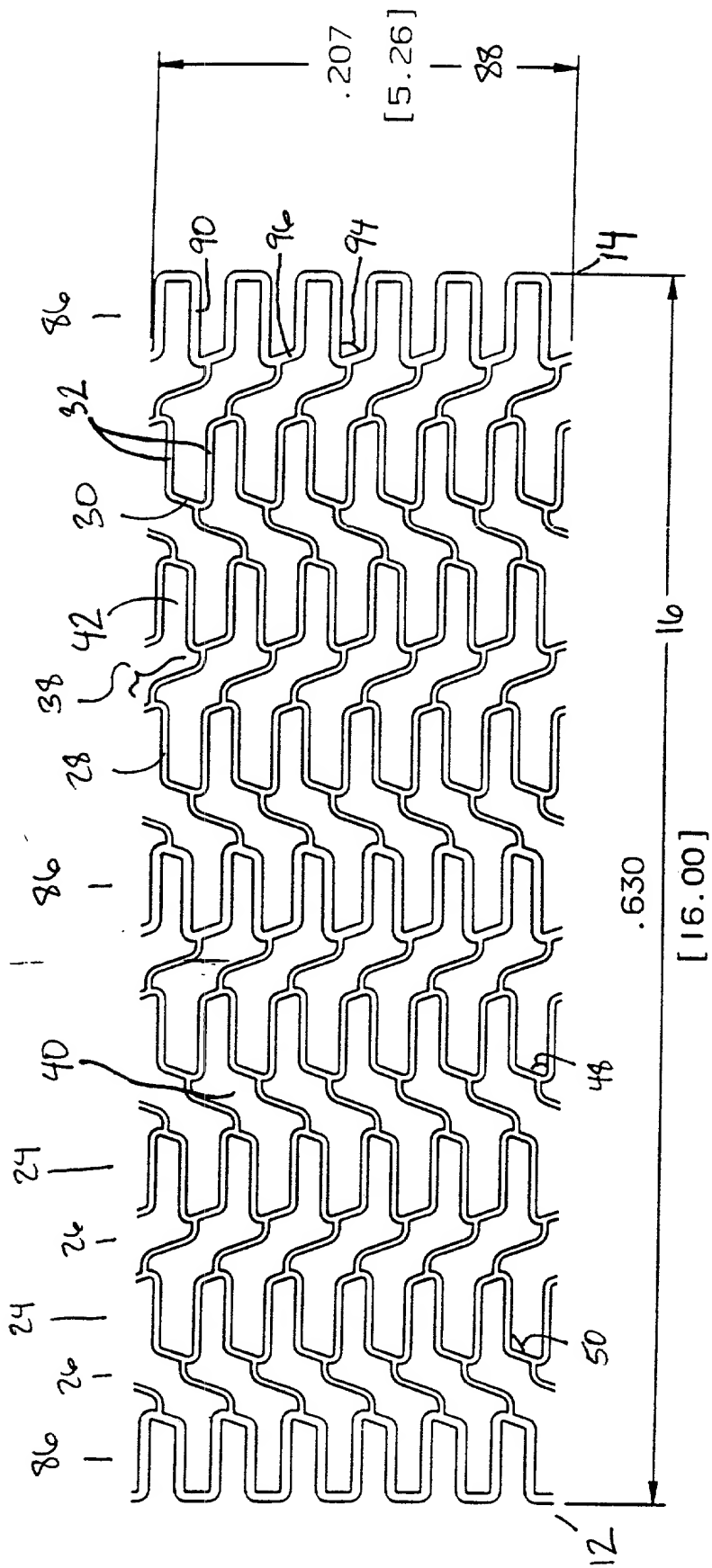


Figure 9F



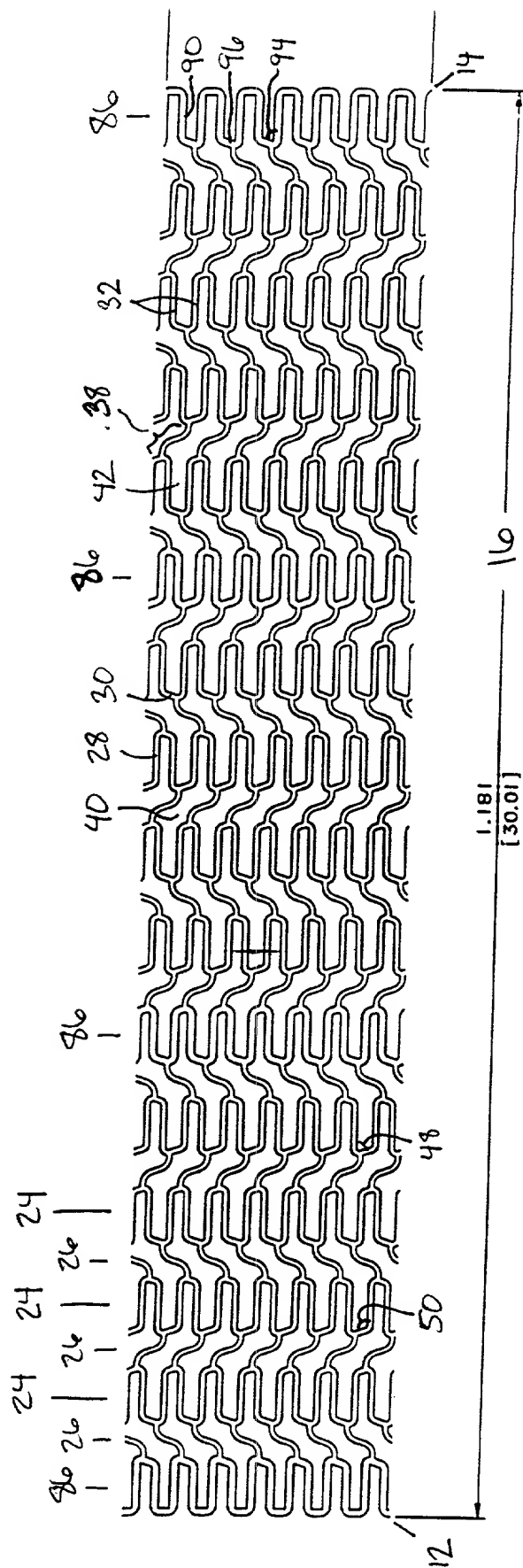


Figure 96

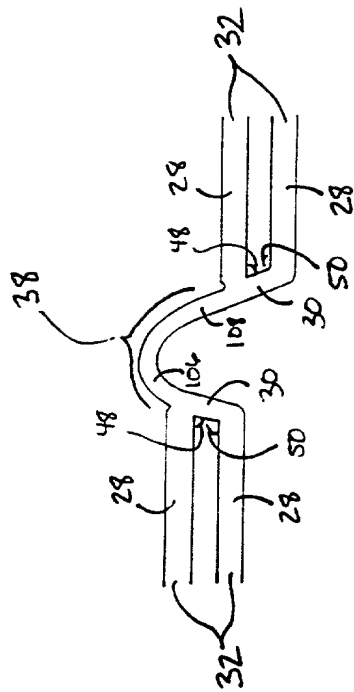


Figure 10A

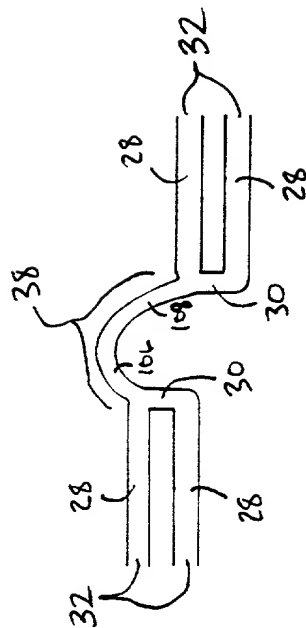


Figure 10B

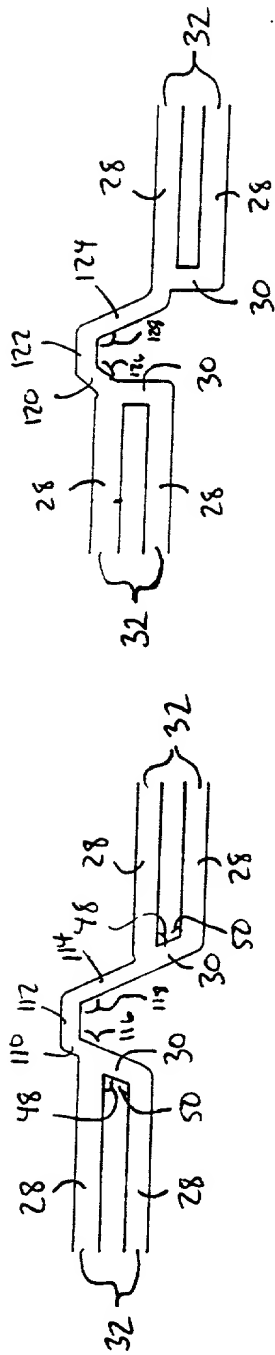


Figure 10C

Figure 10D

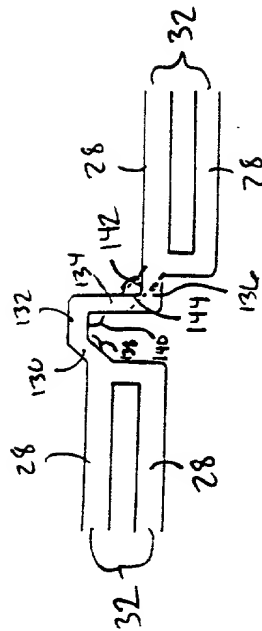


Figure 10E



Figure 11

